



Allure Shutters

# Technical Handbook

October 2017

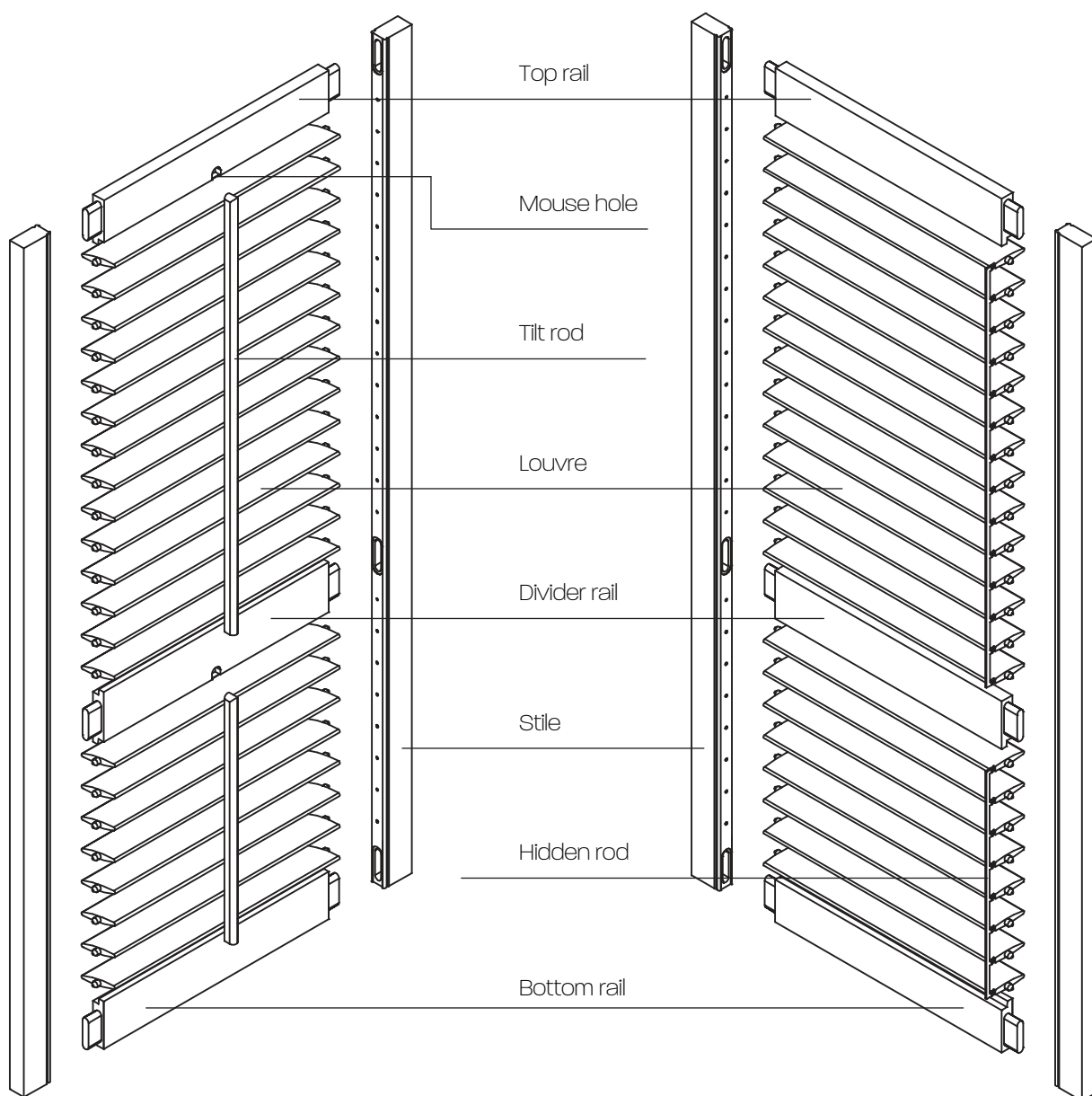
*Luxury Begins With Allure*

# Contents

<b>Anatomy of a Shutter</b>	<b>1</b>	<b>Bi-Fold Track System - U Frame</b>	
<b>Materials</b>	<b>2</b>	Inside Mount	<b>23</b>
<b>Shutter Styles</b>		Outside Mount	<b>24</b>
Standard	<b>3</b>	<b>Slide System - U Frame</b>	
Double	<b>4</b>	Inside Mount - Louvre Closed	<b>25</b>
Bi-Fold Track	<b>5</b>	Outside Mount - Louvre Closed	<b>26</b>
Bi-Pass Slider	<b>6</b>	Inside Mount - Louvre Open	<b>27</b>
Specialty Shutters	<b>7</b>	Outside Mount - Louvre Open	<b>28</b>
<b>Mount Types</b>	<b>8</b>	Boards and Light Blocks	<b>29</b>
<b>Louvre Blades &amp; Tilt Rods</b>	<b>9</b>	<b>Bi-Fold Track System - I Frame</b>	
<b>Shutter Configurations</b>		Inside Mount	<b>30</b>
Full Height	<b>10</b>	Outside Mount	<b>31</b>
D-Moulds	<b>11</b>	<b>Slide System - I Frame</b>	
Bi-Fold and Slider Track Systems	<b>12</b>	Inside Mount - Louvre Closed	<b>32</b>
<b>Measurement Guide</b>		Outside Mount - Louvre Closed	<b>33</b>
Opening	<b>13</b>	Inside Mount - Louvre Open	<b>34</b>
Clearance - Inside Mount	<b>14</b>	Outside Mount - Louvre Open	<b>35</b>
Clearance - Outside Mount	<b>15</b>	Boards and Light Blocks	<b>36</b>
L-Frame - Outside Mount	<b>16</b>	<b>PVC Componentry</b>	<b>37-38</b>
4033 Frame - Inside Mount	<b>17</b>	<b>Basswood &amp; Wildwood Componentry</b>	<b>39-41</b>
4009 - Outside Mount	<b>18</b>	<b>Aluminium Componentry</b>	<b>42</b>
<b>Measurement of Divider Rail</b>		<b>Special Notes</b>	
Single Divider Rail	<b>19</b>	Stiles, Frames and Rails	<b>43</b>
Double Divider Rail	<b>20</b>	Options and Restrictions	<b>44</b>
Measurement of T-Posts	<b>21</b>	Colour Options	<b>45</b>
Corner and Bay Posts	<b>22</b>		

# Anatomy of a Shutter

## Terminology



# Materials

*Polymer, Basswood, Wildwood, and Aluminium*

## **Allure Polymer Shutters**

A high tech PVC carbon and fibreglass product with an aluminium core.

Moisture resistant, termite proof - won't crack, split, chip, or warp.

Insulation properties better than timber.

13 standard paint finishes,

20 year Limited Warranty.

## **Allure Basswood Shutters**

Fashioned with plantation timbers - a straight and true hardwood with an indistinct grain.

With 12 stains and 10 paint finishes to choose from, this is a popular choice in timber.

Basswood Stained 3 year Limited Warranty

Basswood Painted 5 year Limited Warranty.

## **Allure Wildwood Shutters**

A fast growing hardwood from the plantation Paulownia tree - a gorgeous grainy lightweight hardwood.

Eleven specialised colour finishes available.

These colours have been matched to the most popular wood floor finishes for that special look.

3 year Limited Warranty

## **Allure Aluminium Shutters**

High grade, powder-coated aluminium designed to withstand our Australian climate extremes.

Will not warp, crack, or rust.

Suitable for indoor, outdoor, bathrooms, and other wet areas.

Standard, custom, and timber-look finishes available throughout the range.

10 year Limited Warranty.

*Luxury Begins With Allure*

# Shutter Styles

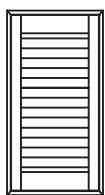
*Standard*

**Installation Style:** Full height hinged style

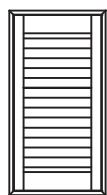
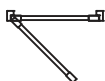
**Layer:** Single layer

**Hardware:** Self-morticed hinge, rebate hinge, hidden hinge, magnets

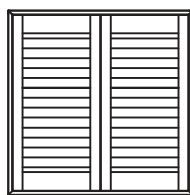
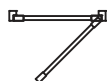
*Note: The rebate hinge is only used between two rebated stiles*



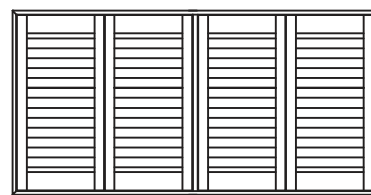
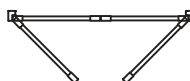
**L**



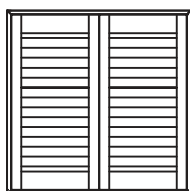
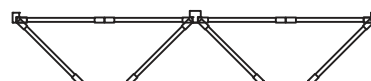
**R**



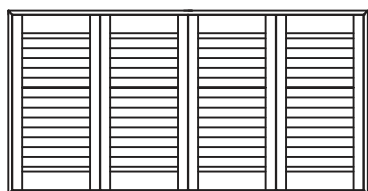
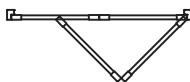
**LR**



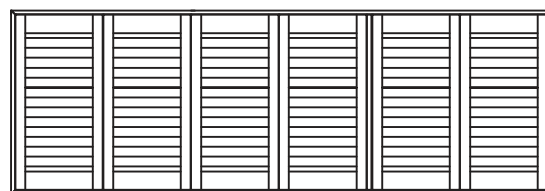
**LRTL**



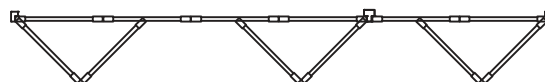
**RR**



**LLRR**



**LLRRTRR**



*Luxury Begins With Allure*

# Shutter Styles

Double

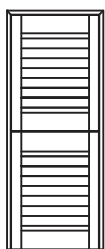
**Installation Style:** Tier on tier

**Layer:** Double layer

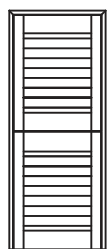
**Hardware:** Self-morticed hinge, rebate hinge, hidden hinge, magnets

*Note: The rebate hinge is only used between two rebated stiles*

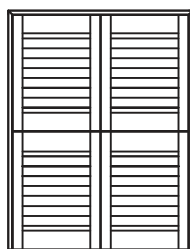
*We will keep a 2.5 mm gap between the top and bottom panels*



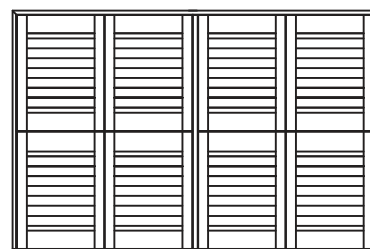
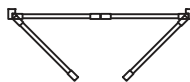
**L**



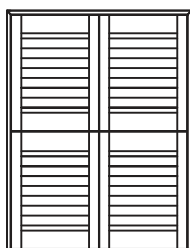
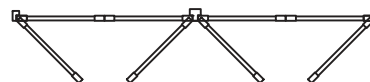
**R**



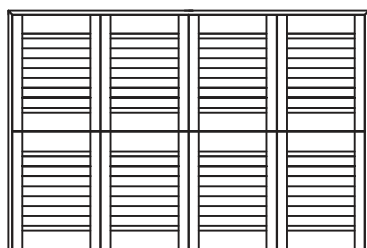
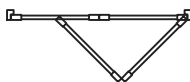
**LR**



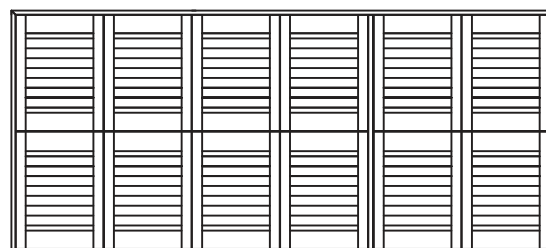
**LRTLRL**



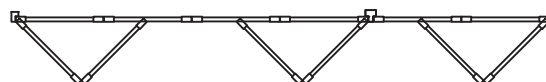
**RR**



**LLRR**



**LLRRTRLR**



*Luxury Begins With Allure*

# Shutter Styles

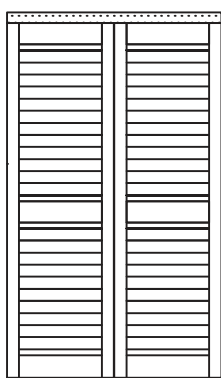
## Bi-Fold Track

**Installation Style:** Bi-fold track system

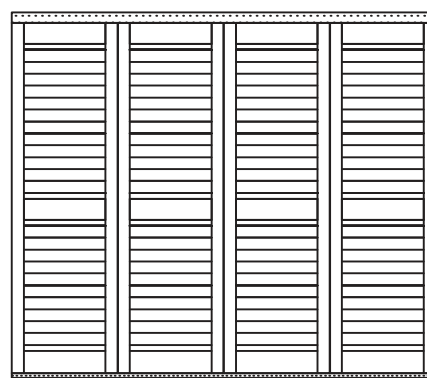
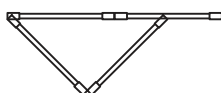
**Layer:** Single layer

**Hardware:** Top track, bottom track, top fixed point, bottom fixed point, hangwheel, bottom spring guide

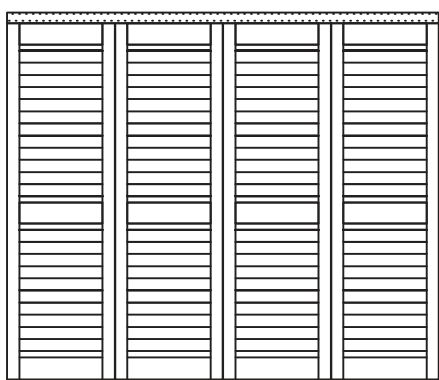
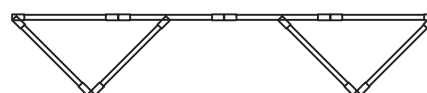
*Note: The far left L panel and far right R panel are the fixed panels installed with fixed points whenever configuration is LL, LLRR, etc.*



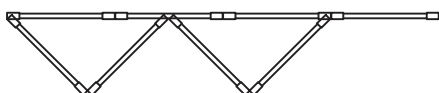
**LL**



**LLRR**



**LLLL**



**Side View**

*Luxury Begins With Allure*

# Shutter Styles

## Bi-Pass Slider

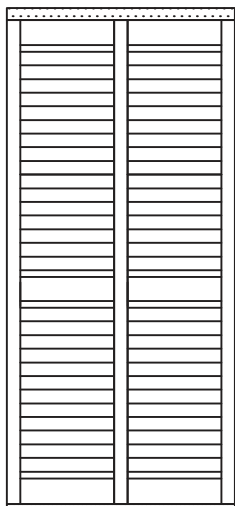
**Installation Style:** Slide track system

**Layer:** Single layer

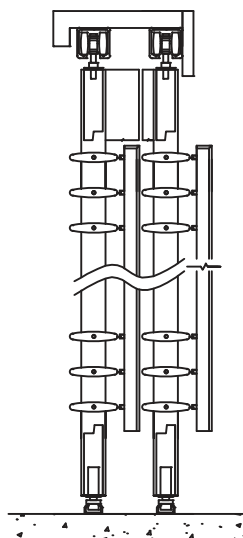
**Hardware:** Top track, bottom track, hangwheel, bottom spring guide, bottom plastic guide

*Note: When slide track system is selected, please remember to specify in the notes column whether you want the panels on both tracks to slide freely with louvres closed or open.*

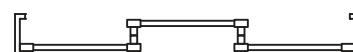
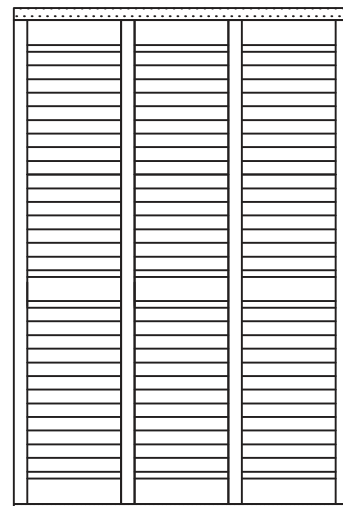
*For panel slides with the louvre open, it is standard to colour match a light block for each panel.*



**FB**



**Side View**



**FBF**



# Shutter Styles

## Specialty Shutters - Shapes

Specialised shapes afford the opportunity for creating stunning features that define a space. However, such curved shapes, circles, ovals, pentagonal or hexagonal shapes require special measuring. A template is required for the factory to follow the opening profile. When drawing the template, it is better to use a whole piece of paper rather than multiple separate pieces. To avoid confusion, always mark the face on the template.

### Mount type

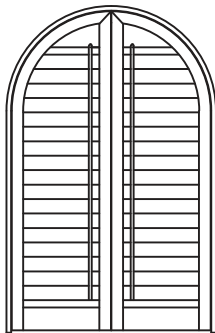
Inside mount: overall size = template size – 2mm around the template.

Outside mount: overall size = template size *where*

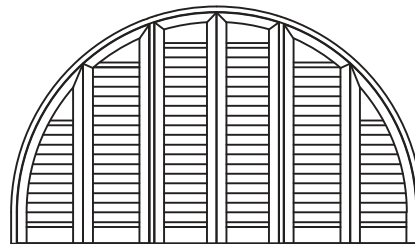
template size = opening size + the size away from the opening + frame size

As to the arch shape, if the rectangular height is not the same at both sides, we recommend you mark both heights on the template so that shutters can perfectly match the opening.

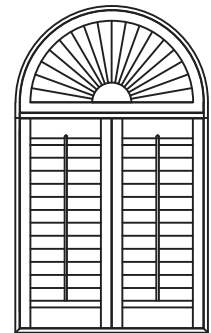
Arched



**Louvre arch (LR)**

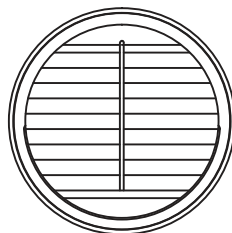


**Wide louvre arch (RRTLRTLL)**

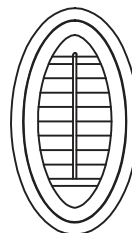


**Fan top arch (LR)**

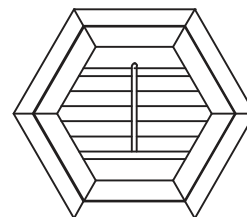
Magnet-fixed



**Circle**

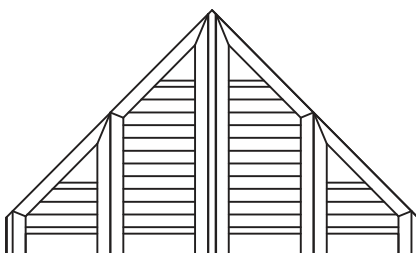


**Oval**

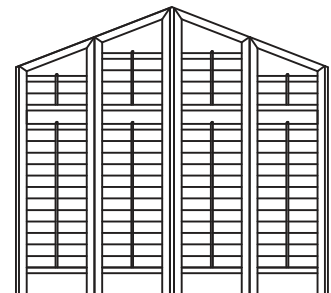


**Hexagon**

Pentagonal



**Sloped Pentagon (RRTL)**



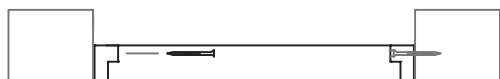
**Tall Pentagon (RRTL)**

*Luxury Begins With Allure*

# Mount Types

## Mount Configurations

Inside mount



**L Shaped Frame**

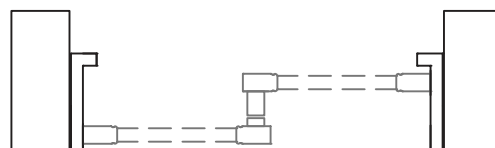


**Bi-fold track system**



**4033 Bull Nose Z Frame**

The frame extends outside the wall 17mm



**Slide track system**



**4014 Crown Z Frame**

The frame extends outside the wall 44.5mm

Mixed mount



**L Shaped frame**

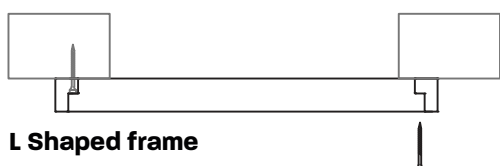
Left side fix  
Right face fix



**L Shaped frame**

Left face fix  
Right side fix

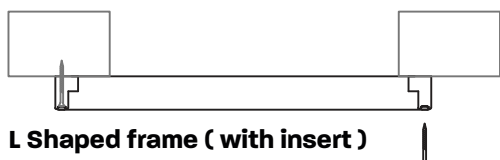
Outside mount



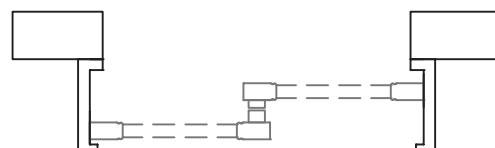
**L Shaped frame**



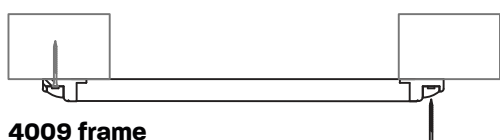
**Bi-fold track system**



**L Shaped frame ( with insert )**



**Slide track system**



**4009 frame**

*Luxury Begins With Allure*

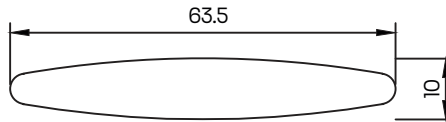
# Louvre Blades & Tilt Rods

## Standard Widths

You can choose the following louvre sizes (diagrams not to scale).

Please note there is also a 73.2mm louvre available in Basswood or Wildwood.

3001 (2.5" Louvre)  
63.5mm Louvre



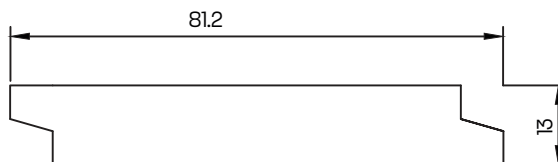
3003 (3.5" Louvre)  
88.9mm Louvre



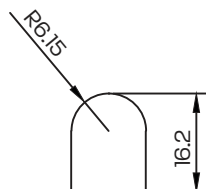
3005 (4.5" Louvre)  
114.3mm Louvre



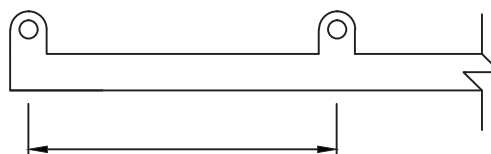
3013 (Flat Louvre)  
81.2mm Louvre  
(Basswood Only)



"W" stands for the distance between two adjacent louvres, which is measured from one pin hole to the next.



Middle or Offset Rod



Hidden Rod

Please note that a concealed tilt rod (built into the stile) is also available with 63.5mm and 88.9mm louvre panels.

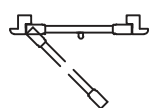
Please note that a concealed tilt rod is required for all Wildwood shutters

# Shutter Configurations

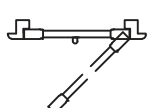
*Full Height*

## Full Height Hinged Style Shutter Configuration

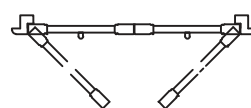
**L**



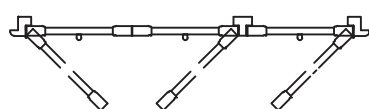
**R**



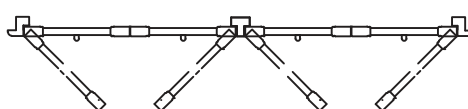
**LR**



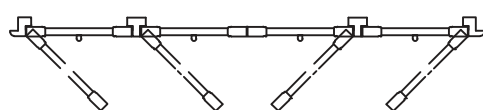
**LR T R**



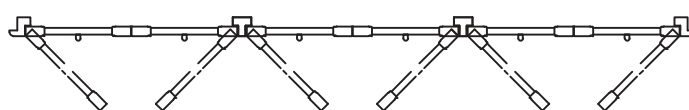
**L R T L R**



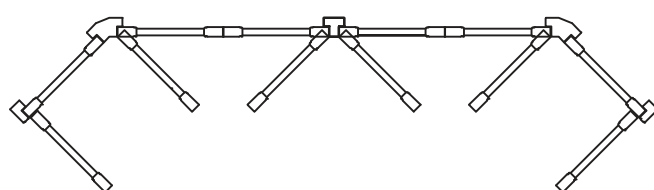
**L T L R T R**



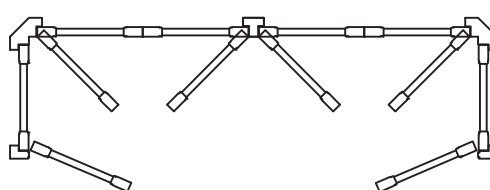
**L R T L R T L R**



**L B L R T L R B R**



**L C L R T L R C R**



- L:** Panel opens to the left
- R:** Panel opens to the right
- T:** T-Post
- C:** Corner Post
- B:** Bay Post
- D:** D-Mould

Please note no more than 4 panels can be hung from either side of the frame under warranty (except when a track system is used)

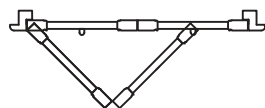
*Luxury Begins With Allure*

# Shutter Configurations

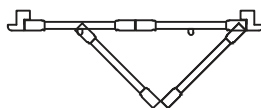
*Full Height System and D-Moulds*

## Full Height Shutter Configuration

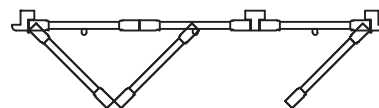
**LL**



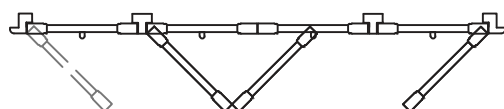
**RR**



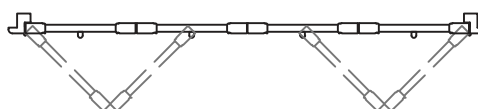
**LL T R**



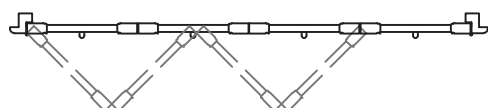
**L T LL T R**



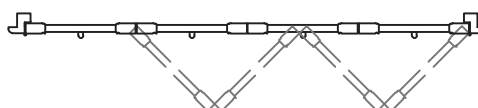
**LLRR**



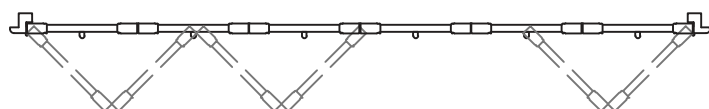
**LLLL**



**RRRR**



**LLLLRR**



## D-Mould Stile Notes

D-Moulds are represented using a D. If the D is before the panel, this means the D-mould is at the left stile of the panel. If the D is after the panel, this means the D-mould is at the right stile of the panel. Use a hyphen “ - ” to separate each panel.

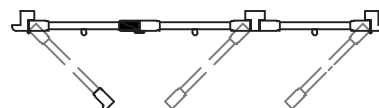
**LD-R**



**L-DR**



**LD-R T R**



**LD-LD-RD-R**



**L-DL-DR-DR**



*Luxury Begins With Allure*

# Shutter Configurations

## *Bi-Fold and Slider Track Systems*

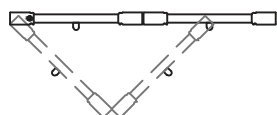
### Bi-Fold Track System

When the bi-fold system is selected, neighbouring panels can be folded inwardly or outwardly. Inward folding is regarded as standard. Outward folding is regarded as a special option. A D-mould can be used to assist in blocking light between the panels. They are represented using a D as discussed on page 10.

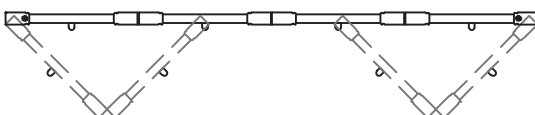
IP means "inward pulling" where the panels are folded towards the operator.

OP means "outward pushing" where the panels are folded away from the operator.

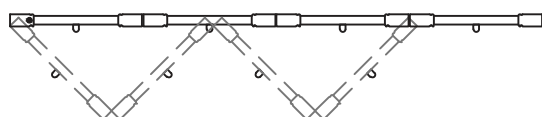
#### IP-LL



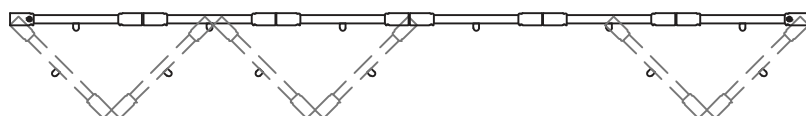
#### IP-LLRR



#### IP-LLLL



#### IP-LLLLRR



### Slider Track System

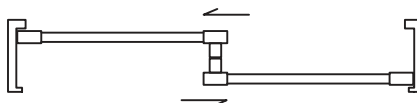
F represents panels sliding on the front track

B represents panels sliding on the back track

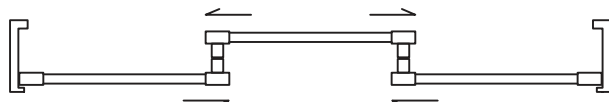
#### FB Sliding



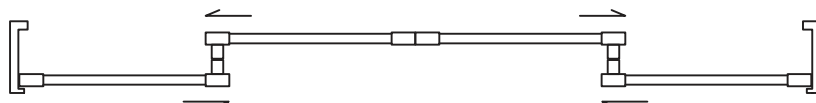
#### BF Sliding



#### FBF Sliding

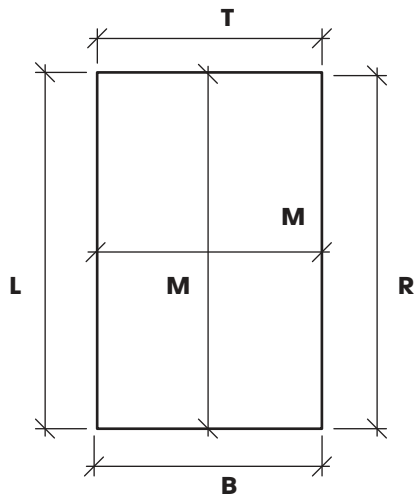
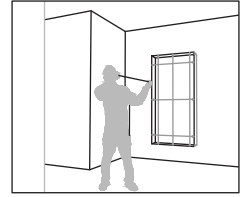


#### FBBF Sliding



# Measurement Guide

## Opening



### Standard opening measurement

Measure opening width

Top: T

Middle: M

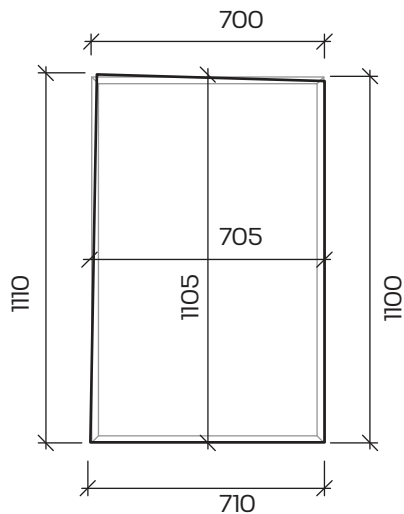
Bottom: B

Measure opening height

Left: T

Middle: M

Bottom: B



### Inside mount

Width is the smallest measurement of the three widths

Height is the smallest measurement of the three heights

Example

Top: 700

Middle: 705

Bottom: 710

Left: 1110

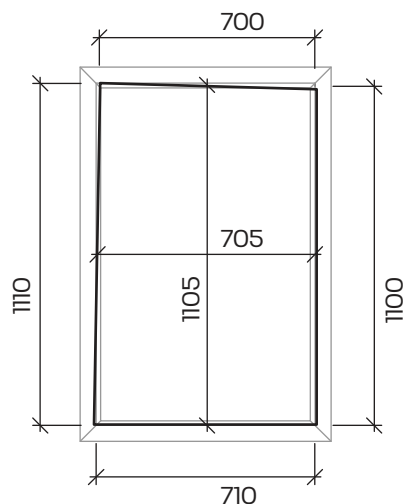
Middle: 1105

Bottom: 1100

Result:

Width = 700mm

Height = 1100mm



### Outside mount

Width is the biggest measurement of the three widths

Height is the biggest measurement of the three heights

Example

Top: 700

Middle: 705

Bottom: 710

Left: 1110

Middle: 1105

Bottom: 1100

Result:

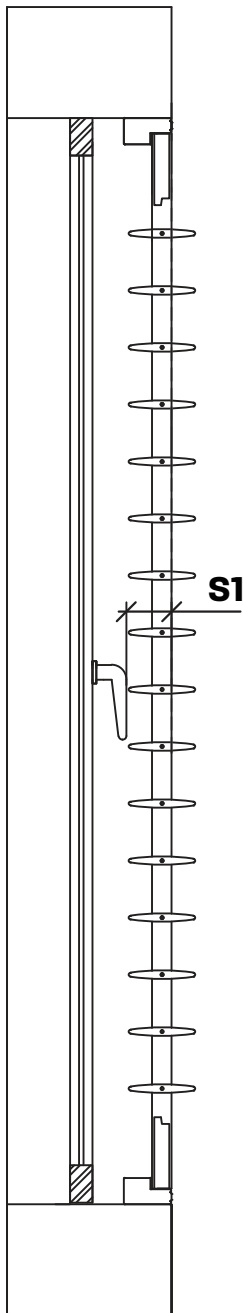
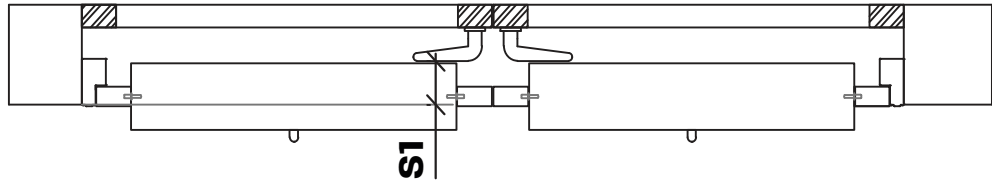
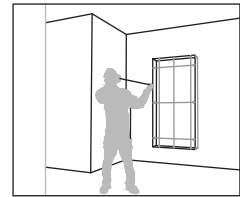
Width = 700mm

Height = 1100mm

Luxury Begins With Allure

# Measurement Guide

*Clearance - Inside Mount*



## Inside mount

The clearance depth is the minimum depth required to ensure all the louvres can open fully without being obstructed. The minimum clearance depth required when the shutters are inside mounted (in this case when L 4003, or 4014 frames are typically used) is as per the following diagram. Clearance depth is determined by both the louvre size and selection of middle or hidden rod.

Louvre size	Clearance depth S1 - Inside mount	
	Middle tilt rod	Hidden rod
63.5 mm	51mm (48mm)	55mm
88.9 mm	61mm	68mm
114.3 mm	74mm	81mm

## Other factors affecting clearance

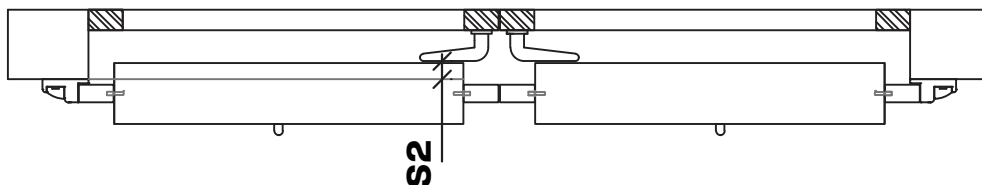
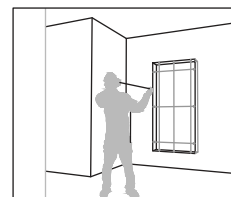
- Clearance depth of the opening
- The frame depth exceeding the opening
- Protruding depth of the handle or any locking mechanisms/keys
- Existing pelmet height
- Frame type
- Louvre size
- Divider location
- Split rod location

*Luxury Begins With Allure*



# Measurement Guide

*Clearance - Outside Mount*



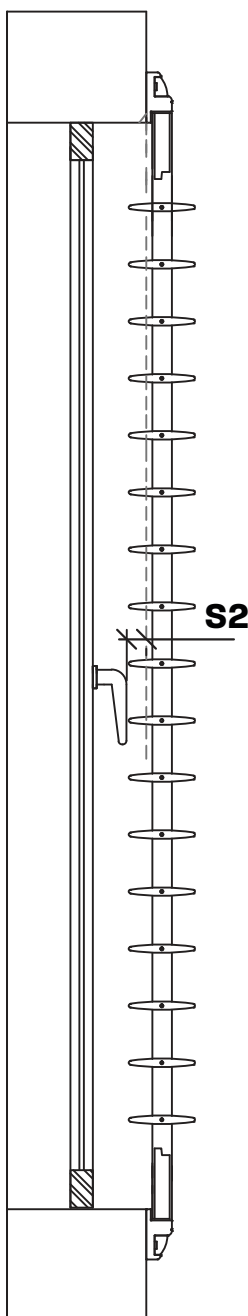
## Outside mount

The clearance depth is the minimum depth required to ensure all the louvres can open fully without being obstructed. The minimum clearance depth required when the shutters are inside mounted (in this case when L 4009 frames are typically used) is as per the following diagram. Clearance depth is determined by both the louvre size and selection of middle or hidden rod.

Louvre size	Clearance depth S2 - Outside mount	
	Middle tilt rod	Hidden rod
63.5 mm	16mm	23mm
88.9 mm	29mm	36mm
114.3 mm	42mm	49mm

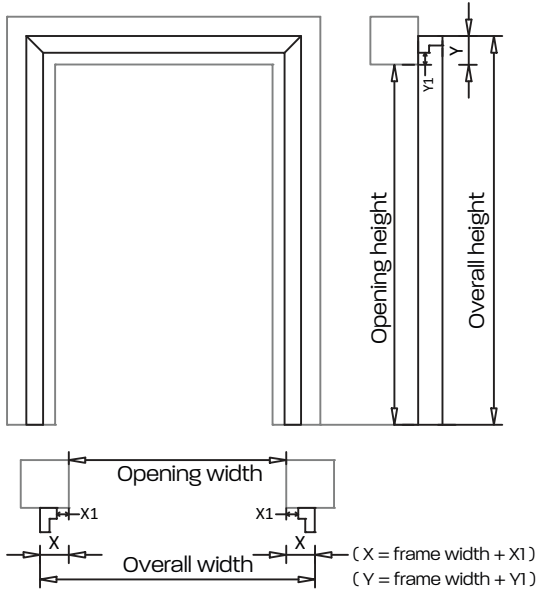
## Other factors affecting clearance

Clearance depth of the opening  
 The frame depth exceeding the opening  
 Protruding depth of the handle or any locking mechanisms/keys  
 Existing pelmet height  
 Frame type  
 Louvre size  
 Divider location  
 Split rod location

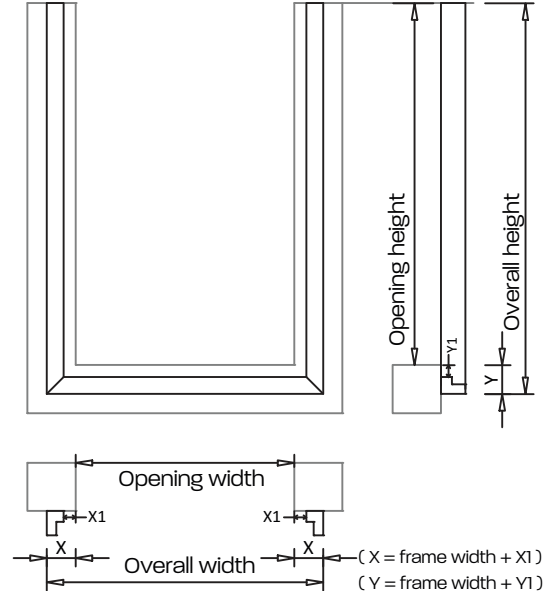


# Measurement of Overall Size

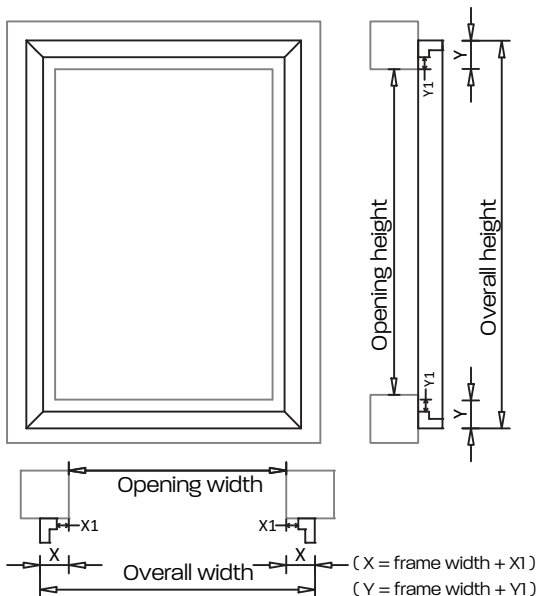
*L Frame - Outside Mount*



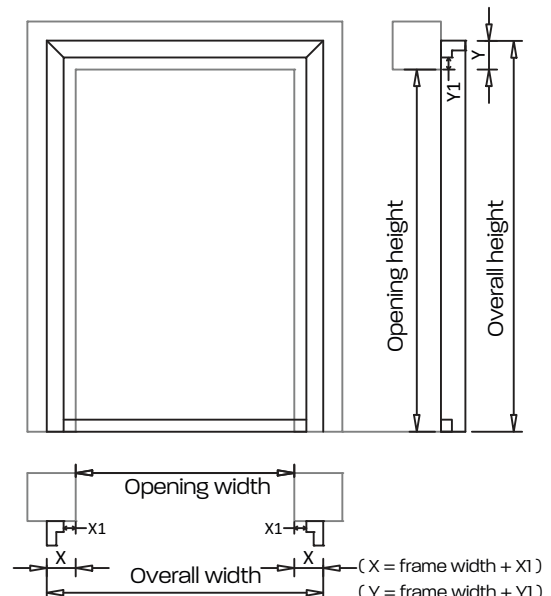
**Frame Type** L-shaped frame  
**Frame Sides** 3LRT  
**Installation** Outside Mount  
**Overall height** = Opening height + Y  
**Overall width** = Opening width + X + X



**Frame Type** L-shaped frame  
**Frame Sides** 3LRB  
**Installation** Outside Mount  
**Overall height** = Opening height + Y  
**Overall width** = Opening width + X + X



**Frame Type** L-shaped frame  
**Frame Sides** 4LRTB  
**Installation** Outside Mount  
**Overall height** = Opening height + Y + Y  
**Overall width** = Opening width + X + X



**Frame Type** L-shaped frame  
**Frame Sides** 4LRBS  
**Installation** Outside Mount  
**Overall height** = Opening height + Y  
**Overall width** = Opening width + X + X

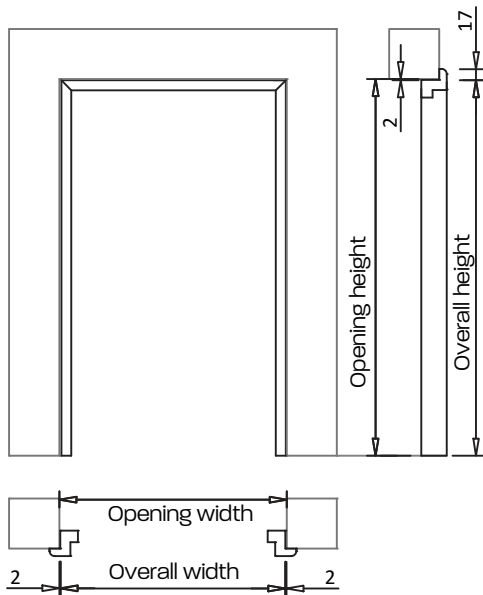
## Note

X1 / Y1 = the biggest size that frame could be moved ( 0 - 30mm )

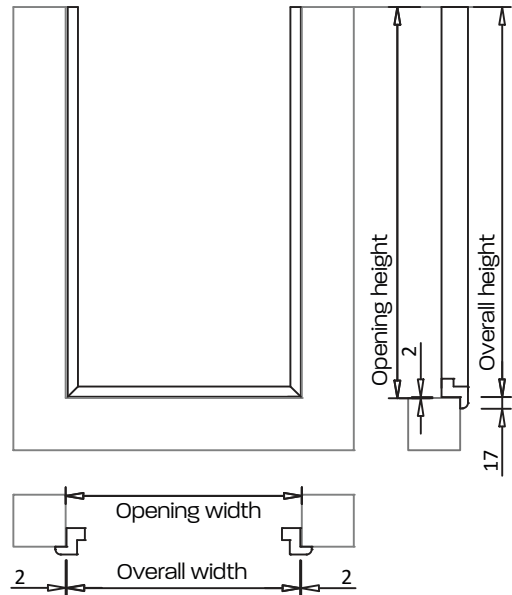
*Luxury Begins With Allure*

# Measurement of Overall Size

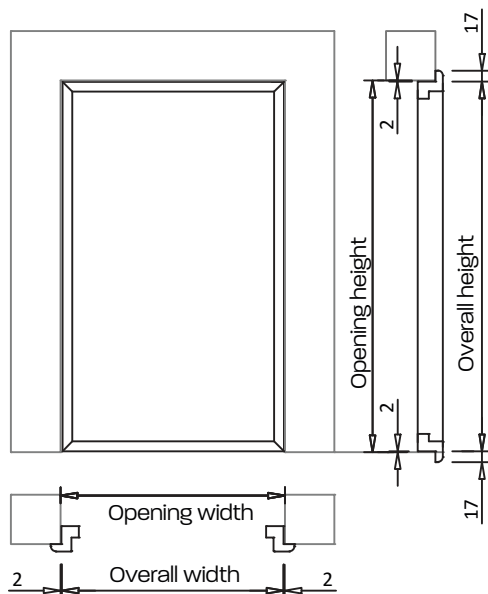
4033 Polymer Frame - Standard Bullnose Frame - Inside Mount



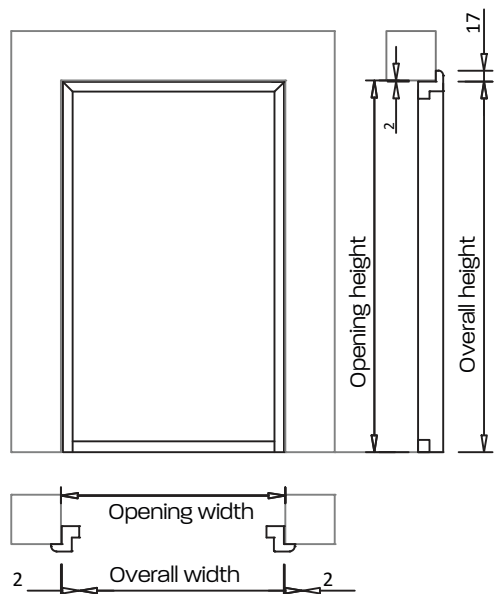
**Frame Type** 4033 frame  
**Frame Sides** 3LRT  
**Installation** Inside Mount  
**Overall height** = Opening height - 2mm  
**Overall width** = Opening width - 4mm  
 The frame extends 17mm outside the wall



**Frame Type** 4033 frame  
**Frame Sides** 3LRB  
**Installation** Inside Mount  
**Overall height** = Opening height - 2mm  
**Overall width** = Opening width - 4mm  
 The frame extends 17mm outside the wall



**Frame Type** 4033 frame  
**Frame Sides** 4LRTB  
**Installation** Inside Mount  
**Overall height** = Opening height - 2mm  
**Overall width** = Opening width - 4mm  
 The frame extends 17mm outside the wall

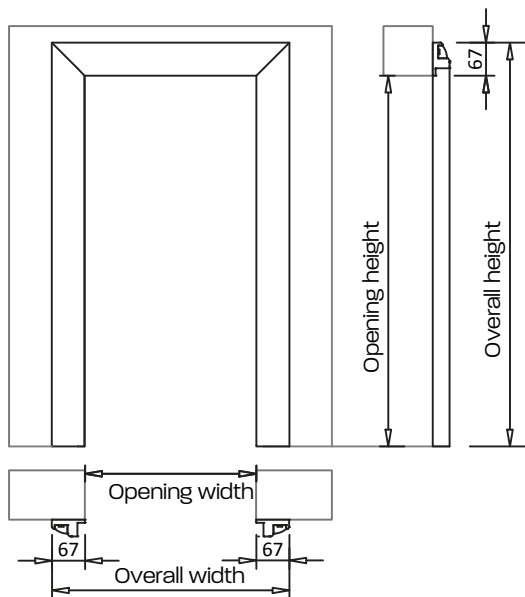


**Frame Type** 4033 frame  
**Frame Sides** 4LRTS  
**Installation** Inside Mount  
**Overall height** = Opening height - 2mm  
**Overall width** = Opening width - 4mm  
 The frame extends 17mm outside the wall

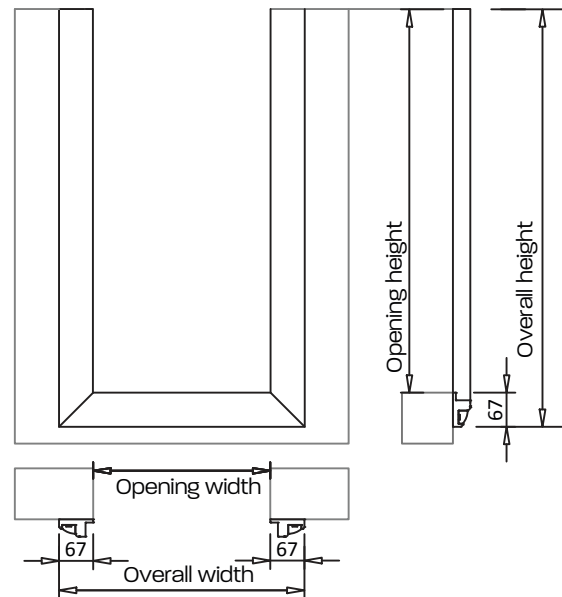
*Luxury Begins With Allure*

# Measurement of Overall Size

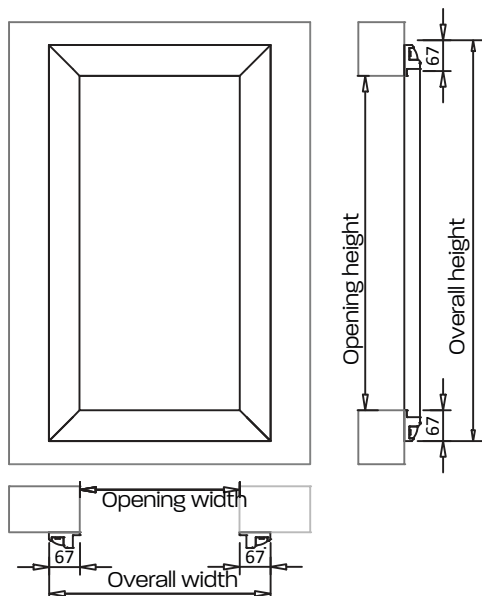
4009 Camber Deco Frame - Outside Mount - Basswood Only



**Frame Type** 4009 frame  
**Frame Sides** 3LRT  
**Installation** Outside Mount  
**Overall height** = Opening height + 67mm  
**Overall width** = Opening width + 134mm  
 The frame extends 67mm outside the wall



**Frame Type** 4009 frame  
**Frame Sides** 3LRB  
**Installation** Outside Mount  
**Overall height** = Opening height + 67mm  
**Overall width** = Opening width + 134mm  
 The frame extends 67mm outside the wall



**Frame Type** 4009 frame  
**Frame Sides** 4LRTB  
**Installation** Outside Mount  
**Overall height** = Opening height + 67mm  
**Overall width** = Opening width + 134mm  
 The frame extends 67mm outside the wall

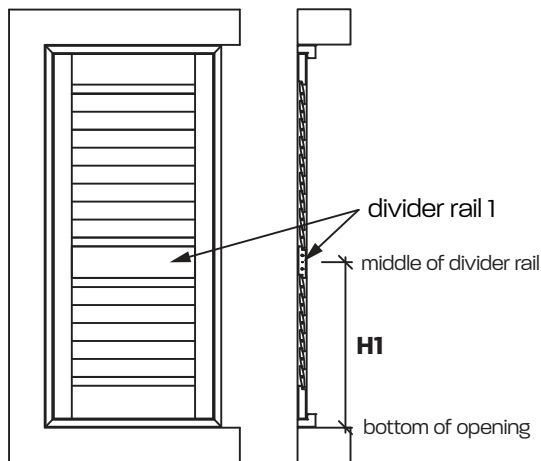
Luxury Begins With Allure

# Measurement of Divider Rail

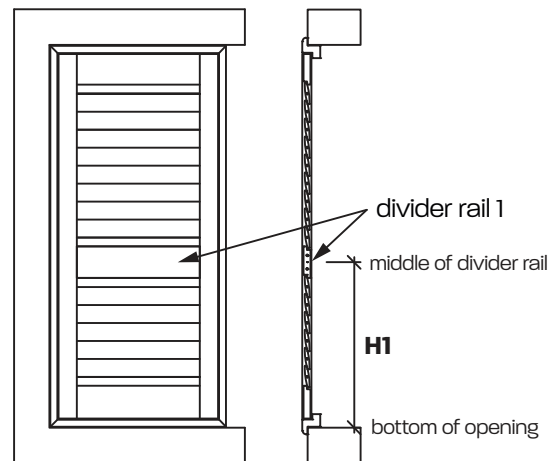
## *Single Divider Rail*

### Inside mount

For both L Frame and Z Frame inside mount frames, measurement **H1** is taken from the bottom of the opening to the centre point of the divider.



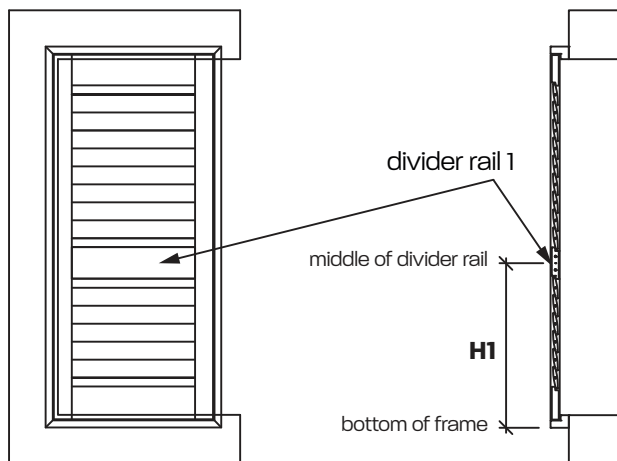
**L Frame**



**Z Frame**

### Outside mount

Suitable for all outside mount L Frame and 4009 Frames, measurement **H1** is taken from the bottom of the opening to the centre point of the divider.



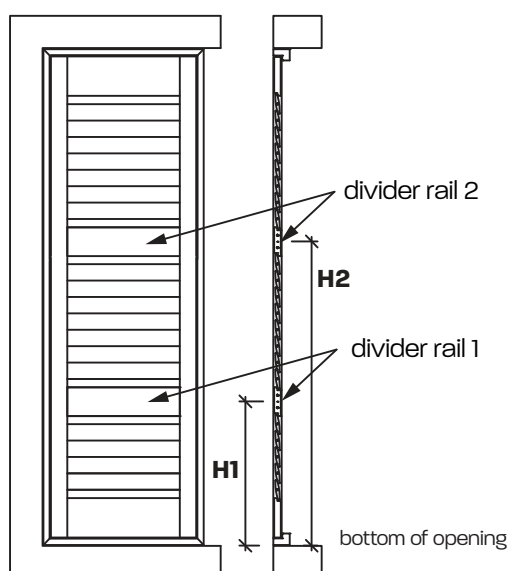
**L Frame**

# Measurement of Divider Rail

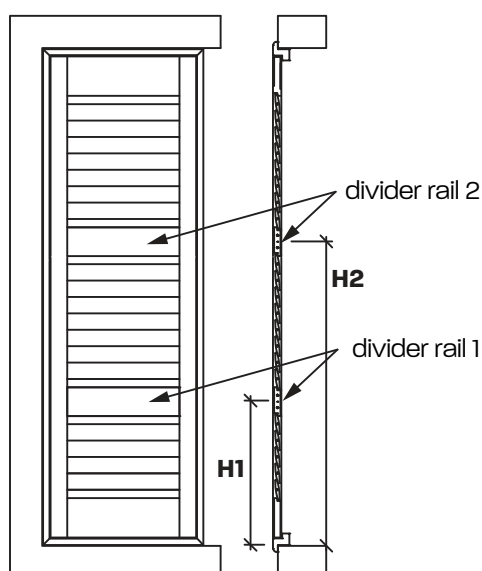
## *Double Divider Rail*

### Inside mount

For both L Frame and Z Frame inside mount frames, measurement of **H1** and **H2** are taken from the bottom of the opening to the centre point of the divider.



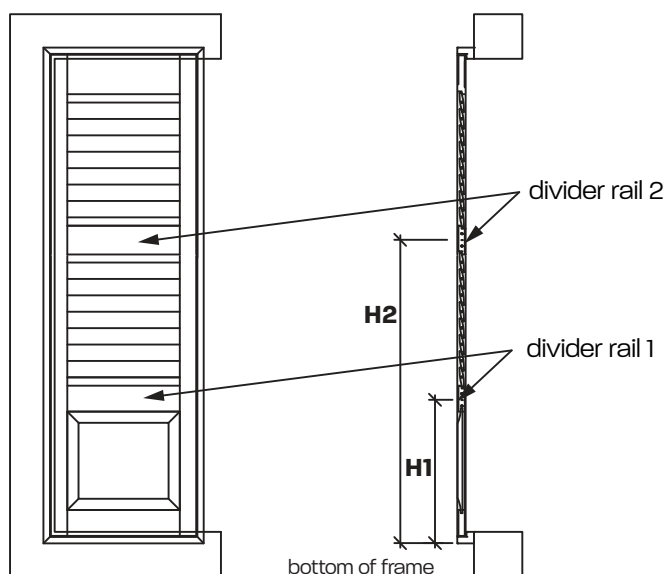
**L Frame**



**Z Frame**

### Outside mount

Suitable for all outside mount L Frame and 4009 Frames, measurement **H1** and **H2** are taken from the bottom of the frame to the centre point of the divider.



**L Frame**

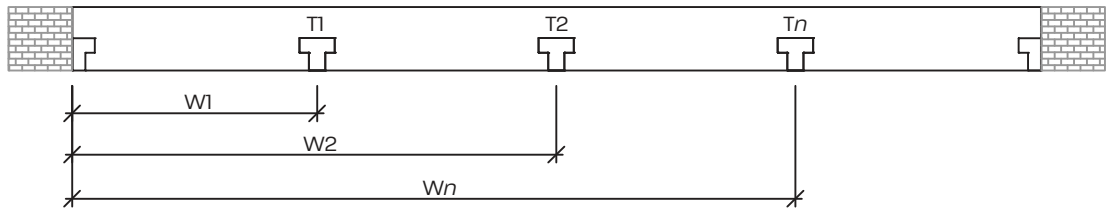
# Measurement Guide

## Measurement of T-Posts

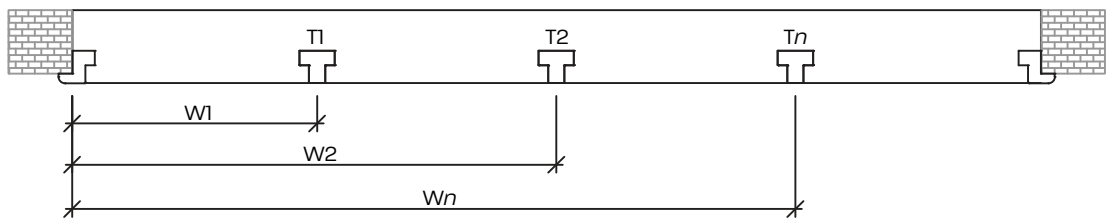
- Inside Mount:** Measurement starts from the left of the opening to the centre point of each T post.
- Outside Mount:** Measurement starts from the left of the frame to the centre point of each T post.

### Inside Mount

Inside mount of L Frame: Measurement starts from the left of the opening to T1, T2, Tn for the  $n$ th post. This gives measurements W1, W2, Wn up to the  $n$ th measurement.

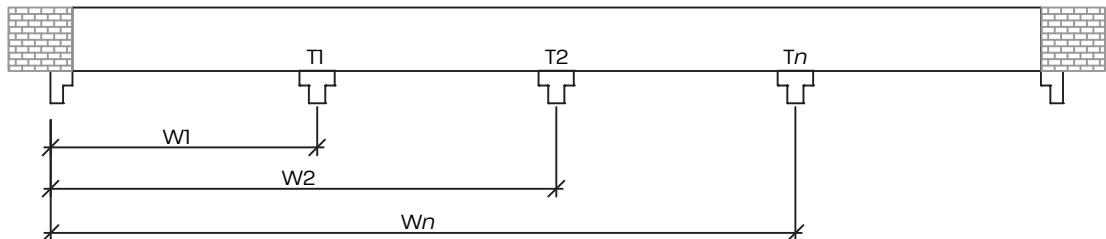


Inside mount of Z Frame: Measurement starts from the left of the opening to T1, T2, Tn for the  $n$ th post. This gives measurements W1, W2, Wn up to the  $n$ th measurement.

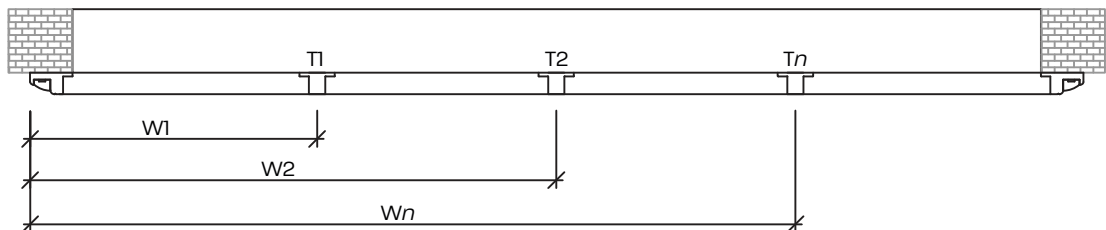


### Outside Mount

Outside mount of L Frame: Measurement starts from the left of the frame to T1, T2, Tn for the  $n$ th post. This gives measurements W1, W2, Wn up to the  $n$ th measurement.



Outside mount of 4009 Frame: Measurement starts from the left of the frame to T1, T2, Tn for the  $n$ th post. This gives measurements W1, W2, Wn up to the  $n$ th measurement.

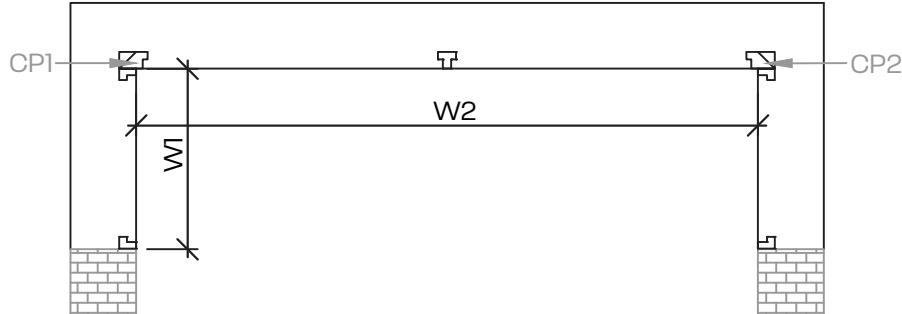


# Measurement Guide

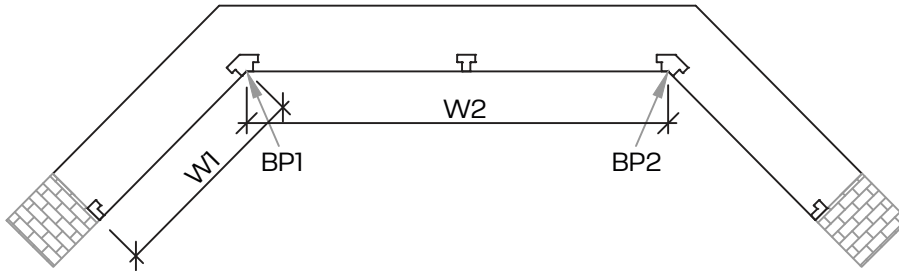
## Measurement of Corner and Bay Posts

### Inside Mount

Measurement of corner post: When the mount type is inside, it is measured from the left of the opening to the centre point of each corner post. See CP1 / CP2, that is  $W1 / W1 + W2$ .

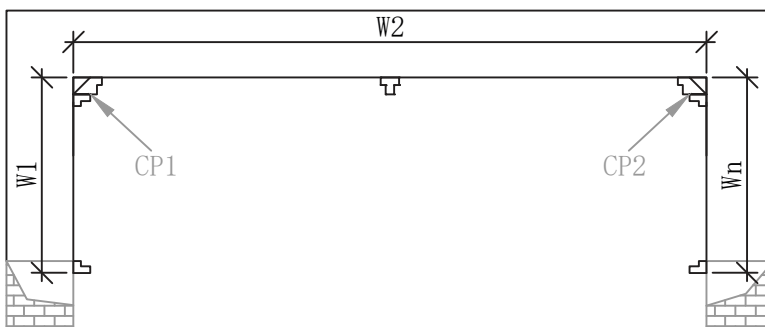


Measurement of bay post: When the mount type is inside, it is measured from the left of the opening to the centre point of each bay post. See BP1 / BP2, that is  $W1 / W1 + W2$ .

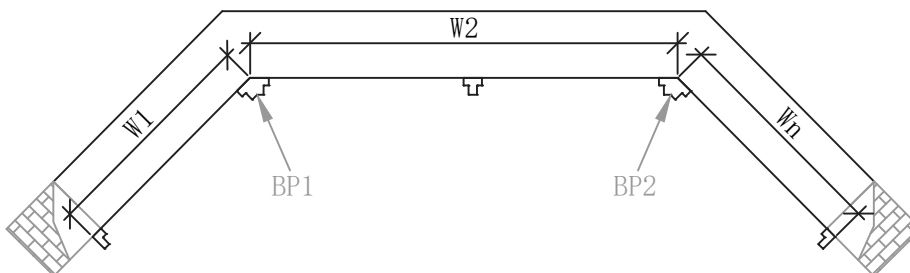


### Outside Mount

Measurement of corner post: When the mount type is outside, it is measured from the left of the frame to the centre point of each corner post. See CP1 / CP2, that is  $W1 / W1 + W2$ .



Measurement of bay post: When the mount type is outside, it is measured from the left of the frame to the centre point of each bay post. See BP1 / BP2, that is  $W1 / W1 + W2$ .

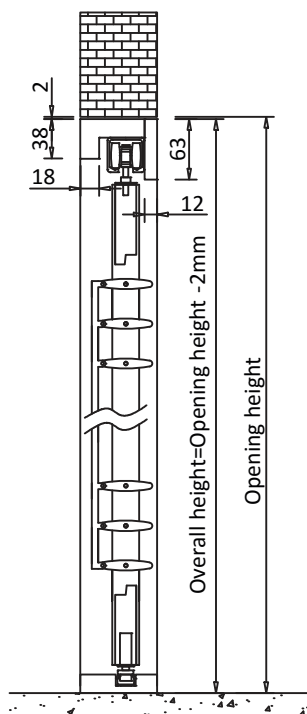




# Bi-Fold Track System

Inside Mount - U Frame

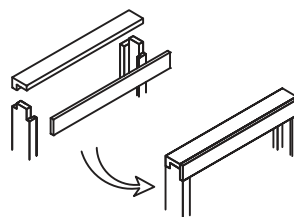
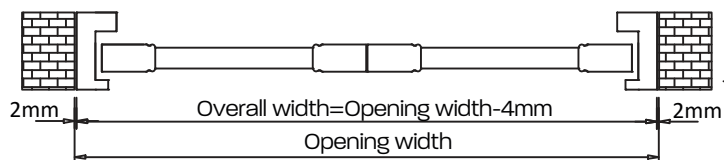
**Side View**



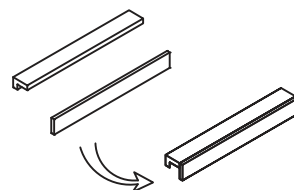
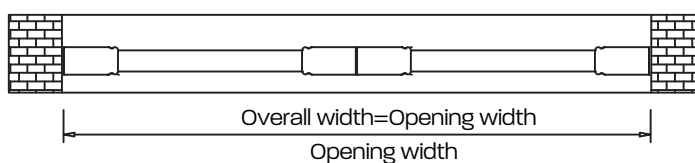
Bi-Fold System  
Inside Mount  
Louvre Open + Louvre Closed

Louvre Size	Standard Frame Depth
63.5mm	85mm
88.9mm	95mm

**Top View with Side Boards**

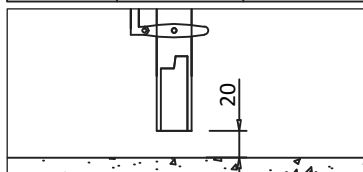


**Top View without Side Boards**



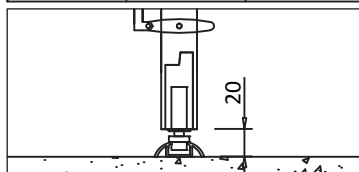
**Side Boards**

CODE	U5103A0	U5101A0
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	N/A	N/A



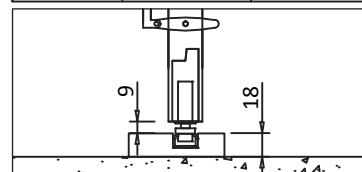
**Bottom Track**

CODE	U5103A2	U5101A2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	YES	YES



**Bottom Board**

CODE	U5103A3	U5101A3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	YES	YES

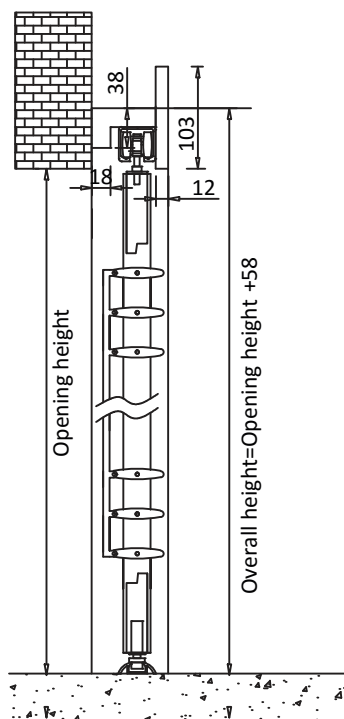


Luxury Begins With Allure

# Bi-Fold Track System

Outside Mount - U Frame

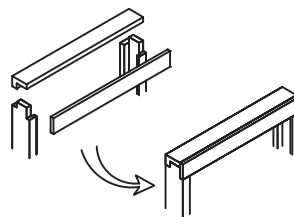
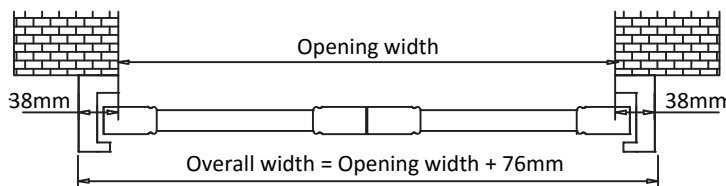
**Side View**



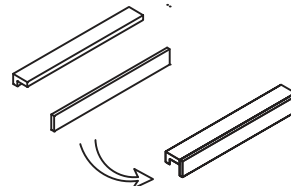
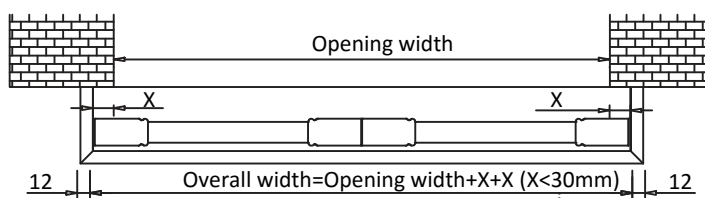
Bi-Fold System  
Outside Mount  
Louvre Open + Louvre Closed

Louvre Size	Standard Frame Depth
63.5mm	85mm
88.9mm	95mm

**Top View with Side Boards**

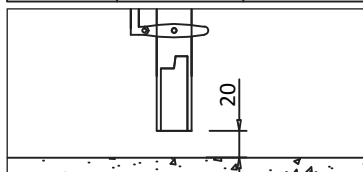


**Top View without Side Boards**



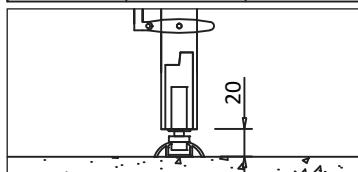
**Side Boards**

CODE	U5103C0	U5101C0
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	N/A	N/A



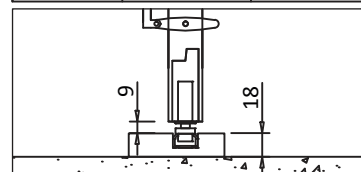
**Bottom Track**

CODE	U5103C2	U5101C2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	YES	YES



**Bottom Board**

CODE	U5103C3	U5101C3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	YES	YES

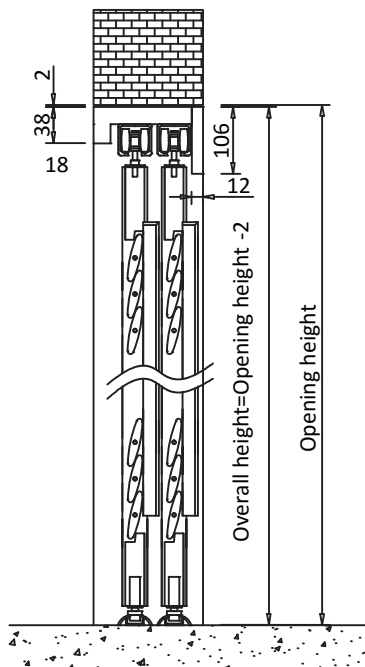


Luxury Begins With Allure

# Slide System

Inside Mount - U Frame - Louvre Closed

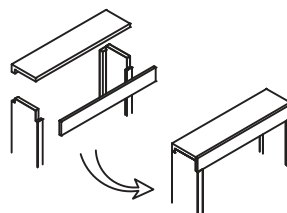
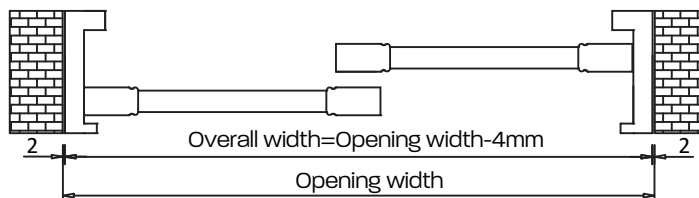
**Side View**



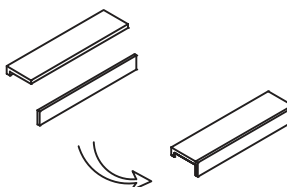
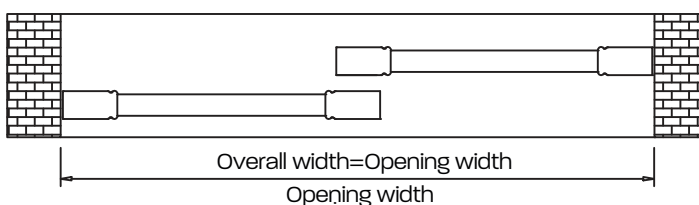
Slide System  
Inside Mount  
Louvre Closed

Louvre Size	Standard Frame Depth
63.5mm	120mm
88.9mm	120mm

**Top View with Side Boards**

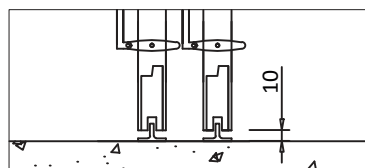


**Top View without Side Boards**



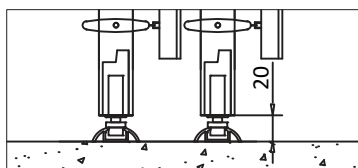
**Side Boards**

CODE	U5203A1	U5201A1
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Fixed</b>	Bottom Plastic Guide	Bottom Plastic Guide



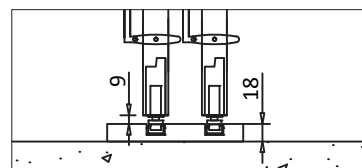
**Bottom Track**

CODE	U5203A2	U5201A2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	Bottom Track	Bottom Track



**Bottom Board**

CODE	U5203A3	U5201A3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	Bottom Track	Bottom Track

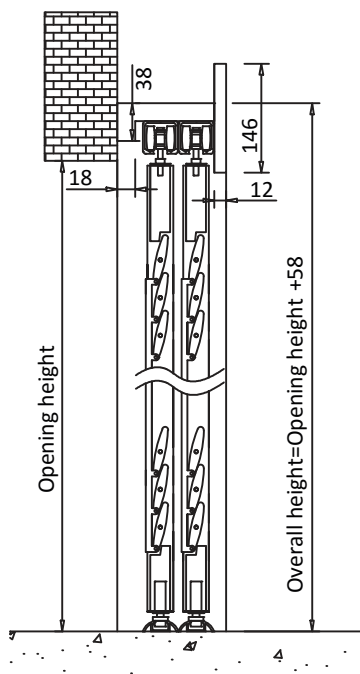


Luxury Begins With Allure

# Slide System

Outside Mount - U Frame - Louvre Closed

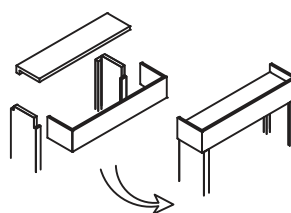
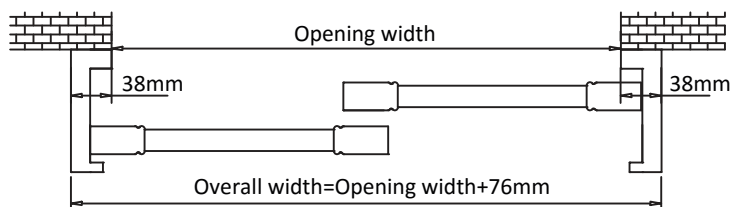
**Side View**



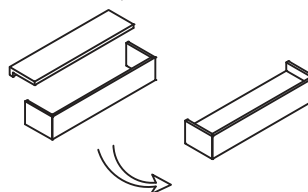
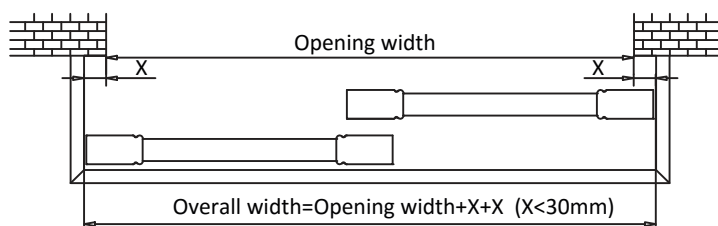
Slide System  
Inside Mount  
Louvre Closed

Louvre Size	Standard Frame Depth
63.5mm	120mm
88.9mm	120mm

**Top View with Side Boards**

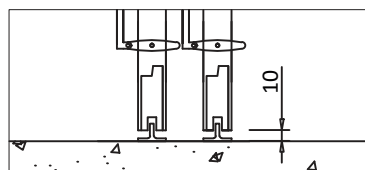


**Top View without Side Boards**



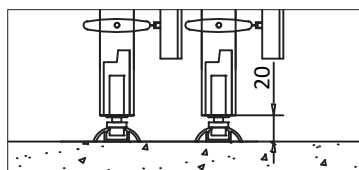
**Side Boards**

CODE	U5203C1	U5201C1
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Fixed</b>	Bottom Plastic Guide	Bottom Plastic Guide



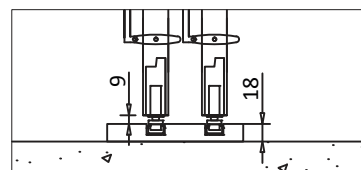
**Bottom Track**

CODE	U5203C2	U5201C2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	Bottom Track	Bottom Track



**Bottom Board**

CODE	U5203C3	U5201C3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	Bottom Track	Bottom Track

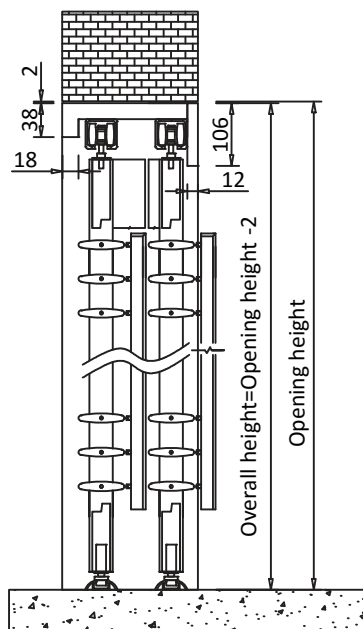


Luxury Begins With Allure

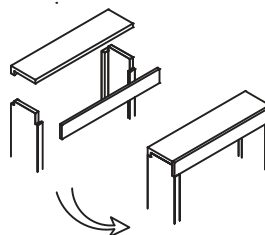
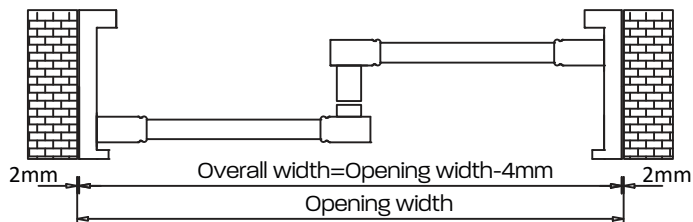
# Slide System

Inside Mount - U Frame - Louvre Open

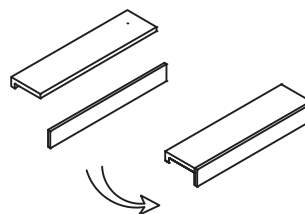
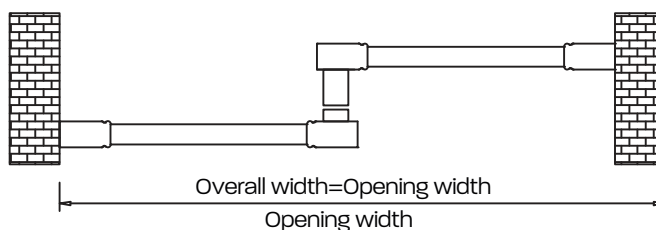
**Side View**



**Top View with Side Boards**



**Top View without Side Boards**

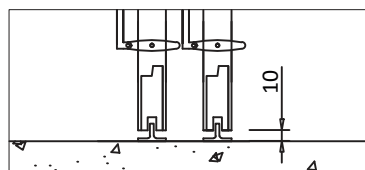


Slide System  
Inside Mount  
Louvre Open

Louvre Size	Standard Frame Depth
63.5mm	175mm
88.9mm	210mm

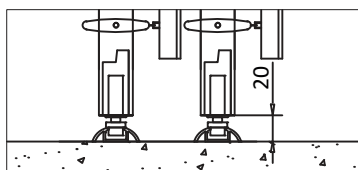
**Side Boards**

CODE	U5213A1	U5211A1
Side Boards	YES	N/A
Bottom Board	N/A	N/A
Bottom Fixed	Bottom Plastic Guide	Bottom Plastic Guide



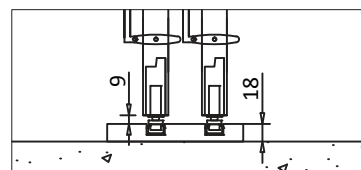
**Bottom Track**

CODE	U5213A2	U5211A2
Side Boards	YES	N/A
Bottom Board	N/A	N/A
Bottom Track	Bottom Track	Bottom Track



**Bottom Board**

CODE	U5213A3	U5211A3
Side Boards	YES	N/A
Bottom Board	YES (notch)	YES (notch)
Bottom Track	Bottom Track	Bottom Track

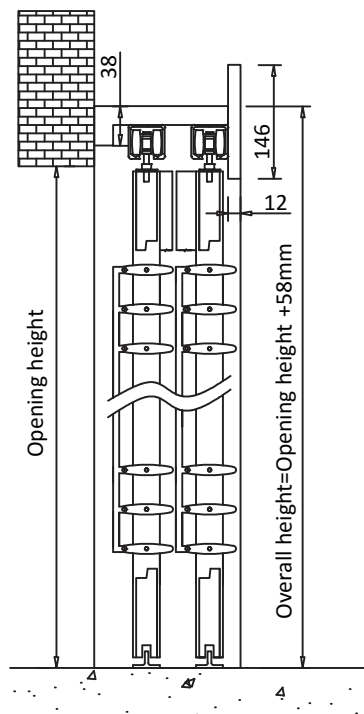


Luxury Begins With Allure

# Slide System

Outside Mount - U Frame - Louvre Open

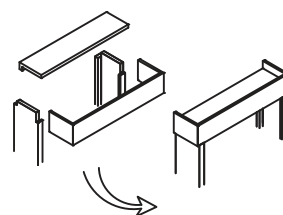
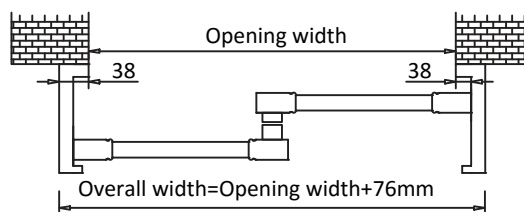
**Side View**



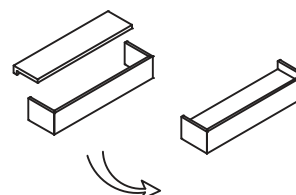
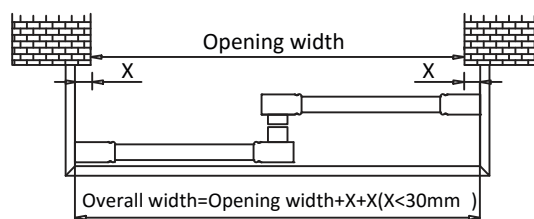
Slide System  
Outside Mount  
Louvre Open

Louvre Size	Standard Frame Depth
63.5mm	175mm
88.9mm	210mm

**Top View with Side Boards**

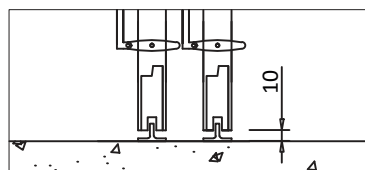


**Top View without Side Boards**



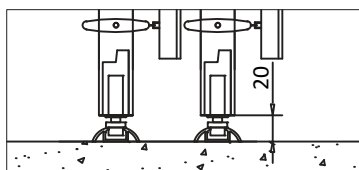
**Side Boards**

CODE	U5213C1	U5211C1
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Fixed</b>	Bottom Plastic Guide	Bottom Plastic Guide



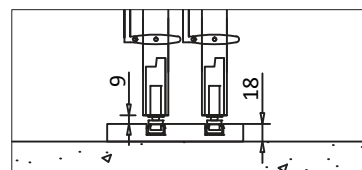
**Bottom Track**

CODE	U5213C2	U5211C2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	Bottom Track	Bottom Track



**Bottom Board**

CODE	U5213C3	U5211C3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	Bottom Track	Bottom Track

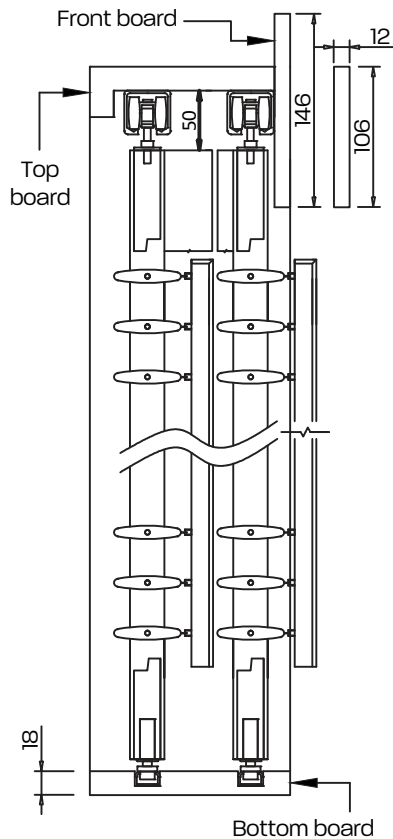


Luxury Begins With Allure

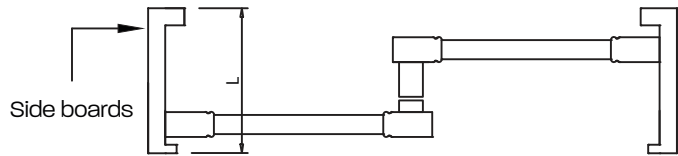
# Slide System

Boards and Light Blocks - U Frame

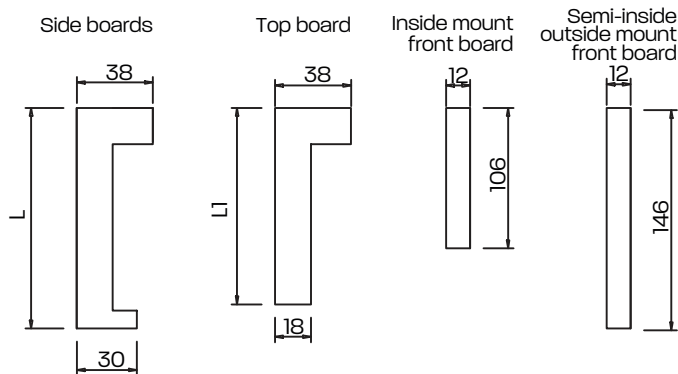
## Side View



## Slide Track System Frames



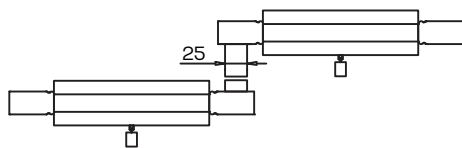
## Board Dimensions



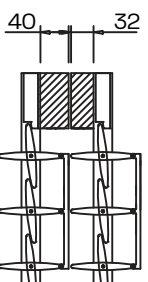
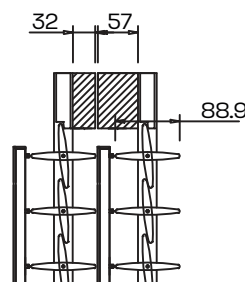
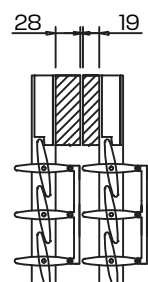
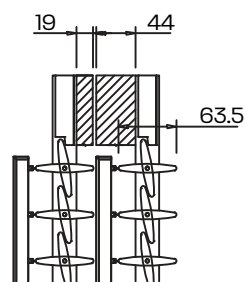
L = The standard depth of frame  
Depth of Top Board L1 = L - 12mm  
For the standard depth with different louvres, please check the frame type table.

## Light Block

The width of light block = 25mm  
The light block can match with 51mm/57mm depth  
Matching with 35mm stile not possible.



Louvre Size	Rod Type	
63.5mm	Middle Rod	Hidden Rod
Light Block Width (F)	19mm	28mm
Light Block Width (B)	44mm	19mm
63.5mm	Middle Rod	Hidden Rod
Light Block Width (F)	32mm	40mm
Light Block Width (B)	57mm	32mm

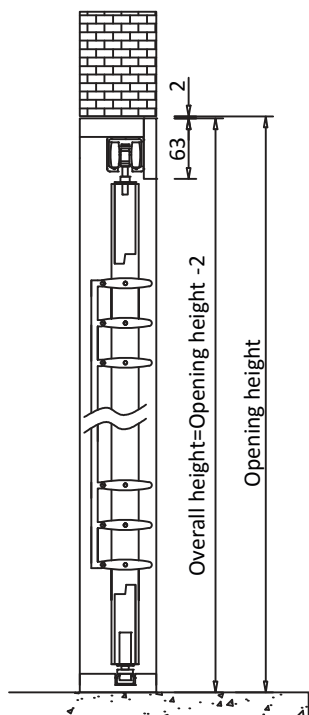


Luxury Begins With Allure

# Bi-Fold Track System

Inside Mount - I Frame

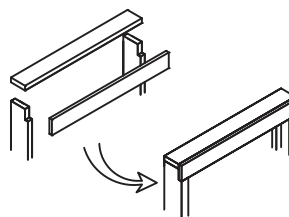
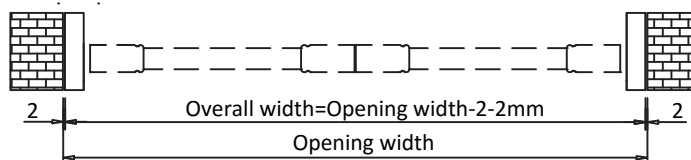
## Side View



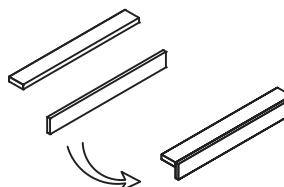
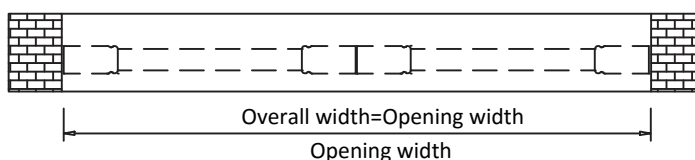
Bi-Fold System  
Inside Mount  
Louvre Open + Louvre Closed

Louvre Size	Standard Frame Depth
63.5mm	85mm
88.9mm	95mm

## Top View with Side Boards

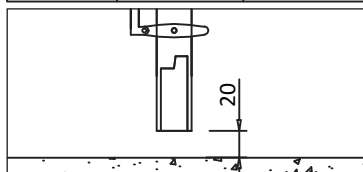


## Top View without Side Boards



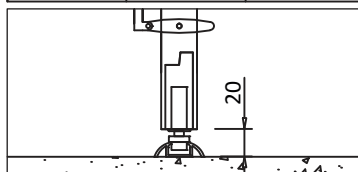
## Side Boards

CODE	P5103A0	U5101A0
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	N/A	N/A



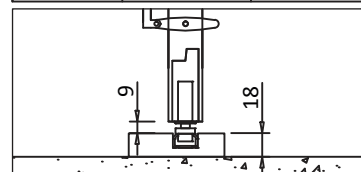
## Bottom Track

CODE	P5103A2	P5101A2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	YES	YES



## Bottom Board

CODE	P5103A3	P5101A3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	YES	YES



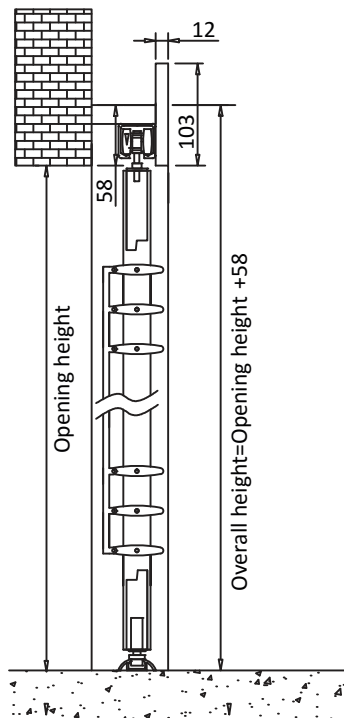
Luxury Begins With Allure



# Bi-Fold Track System

Outside Mount - I Frame

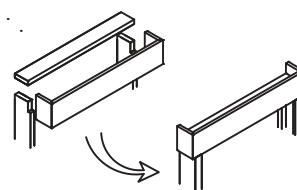
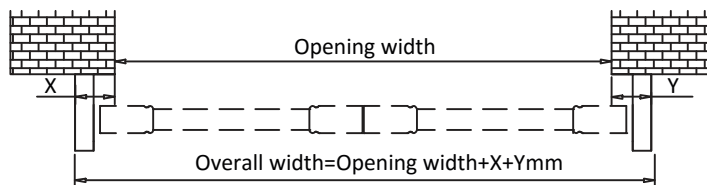
**Side View**



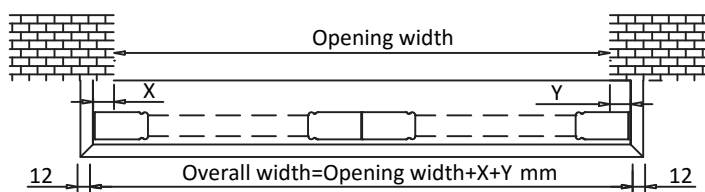
Bi-Fold System  
Outside Mount  
Louvre Open + Louvre Closed

Louvre Size	Standard Frame Depth
63.5mm	85mm
88.9mm	95mm

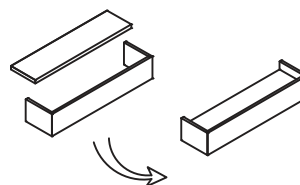
**Top View with Side Boards**



**Top View without Side Boards**

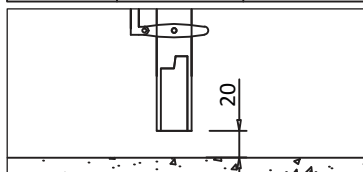


(X < SW, Y < SW)  
(SW: Stile Width)



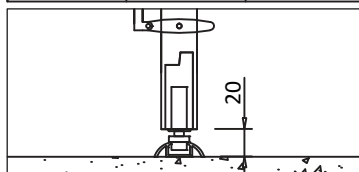
**Side Boards**

CODE	P5103C0	P5101C0
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	N/A	N/A



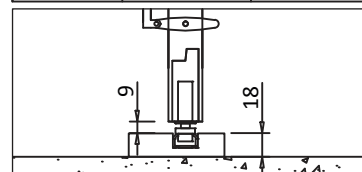
**Bottom Track**

CODE	P5103C2	P5101C2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	YES	YES



**Bottom Board**

CODE	P5103C3	P5101C3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	YES	YES

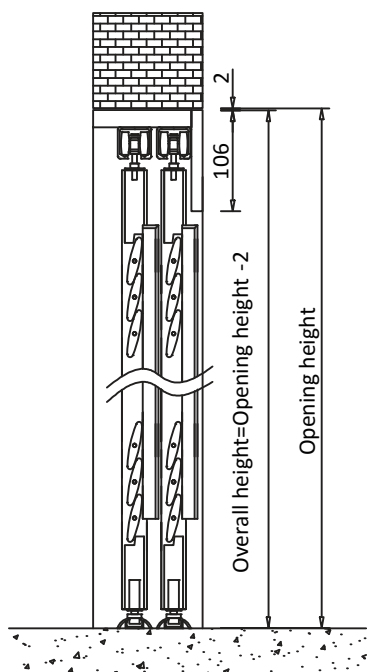


Luxury Begins With Allure

# Slide System

Inside Mount - I Frame - Louvre Closed

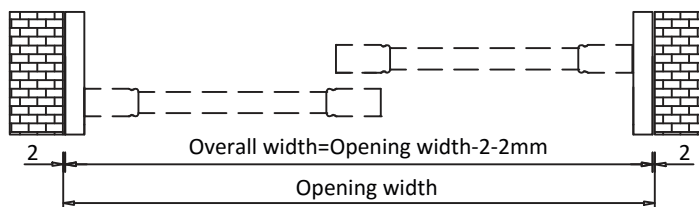
## Side View



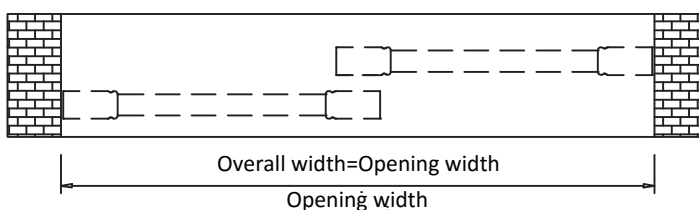
Slide System  
Inside Mount  
Louvre Closed

Louvre Size	Standard Frame Depth
63.5mm	120mm
88.9mm	120mm

## Top View with Side Boards

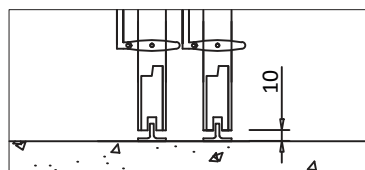


## Top View without Side Boards



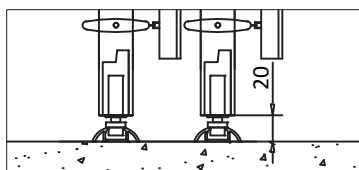
## Side Boards

CODE	P5203A1	P5201A1
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Fixed</b>	Bottom Plastic Guide	Bottom Plastic Guide



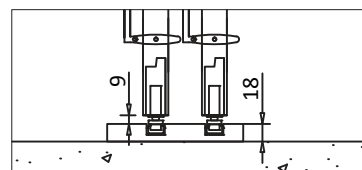
## Bottom Track

CODE	P5203A2	P5201A2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	Bottom Track	Bottom Track



## Bottom Board

CODE	P5203A3	P5201A3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	Bottom Track	Bottom Track

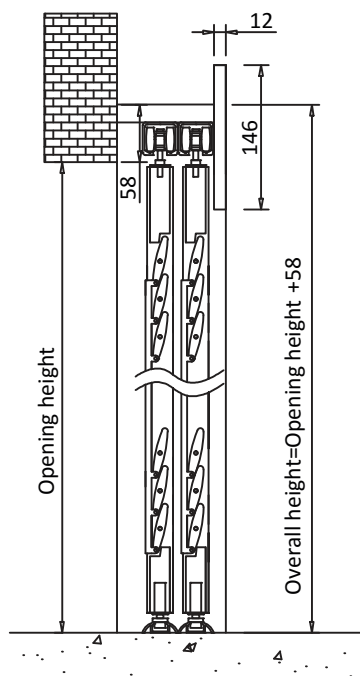


Luxury Begins With Allure

# Slide System

Outside Mount - I Frame - Louvre Closed

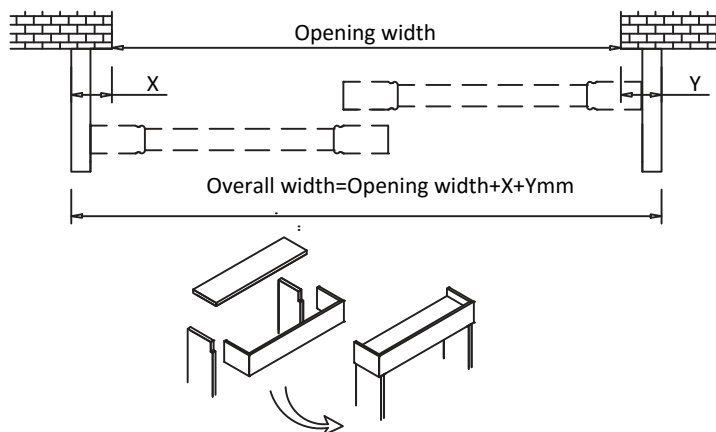
## Side View



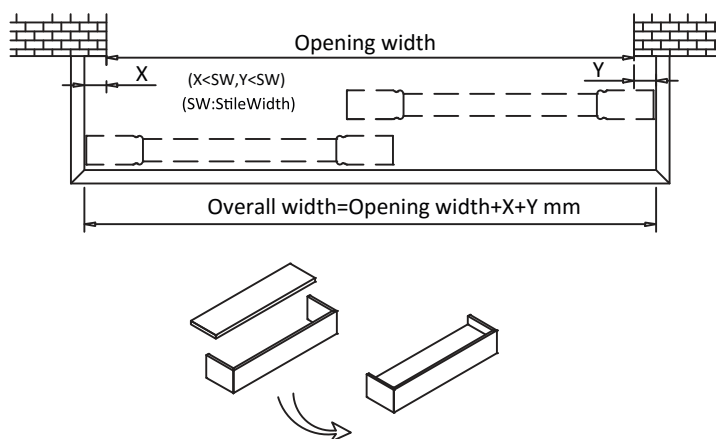
Slide System  
Inside Mount  
Louvre Closed

Louvre Size	Standard Frame Depth
63.5mm	120mm
88.9mm	120mm

## Top View with Side Boards

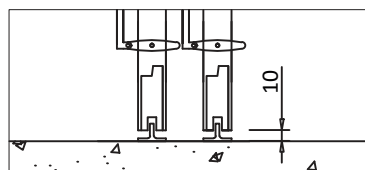


## Top View without Side Boards



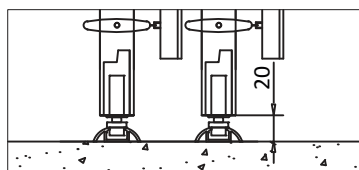
## Side Boards

CODE	P5203C1	P5201C1
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Fixed</b>	Bottom Plastic Guide	Bottom Plastic Guide



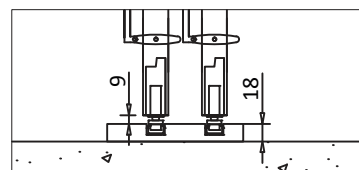
## Bottom Track

CODE	P5203C2	P5201C2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	Bottom Track	Bottom Track



## Bottom Board

CODE	P5203C3	P5201C3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	Bottom Track	Bottom Track

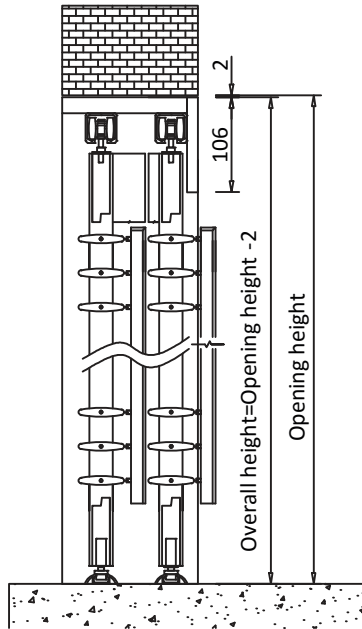


Luxury Begins With Allure

# Slide System

Inside Mount - I Frame - Louvre Open

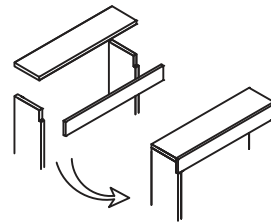
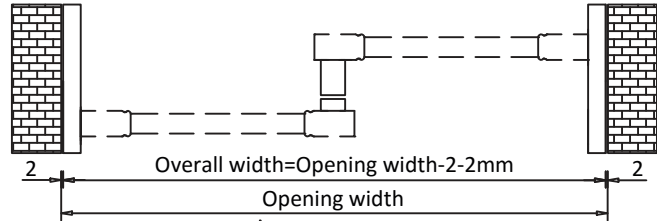
## Side View



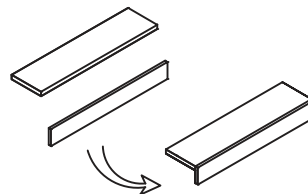
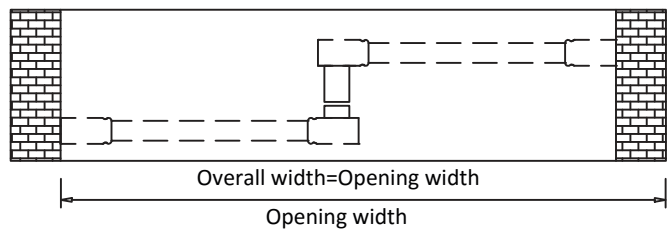
Slide System  
Inside Mount  
Louvre Open

Louvre Size	Standard Frame Depth
63.5mm	175mm
88.9mm	210mm

## Top View with Side Boards

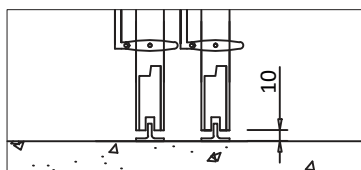


## Top View without Side Boards



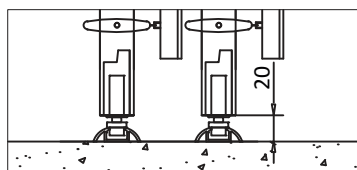
## Side Boards

CODE	P5213A1	P5211A1
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Fixed</b>	Bottom Plastic Guide	Bottom Plastic Guide



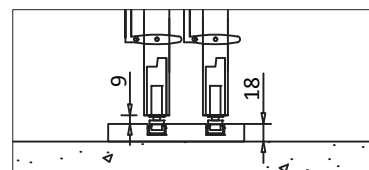
## Bottom Track

CODE	P5213A2	P5211A2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	Bottom Track	Bottom Track



## Bottom Board

CODE	P5213A3	P5211A3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	Bottom Track	Bottom Track

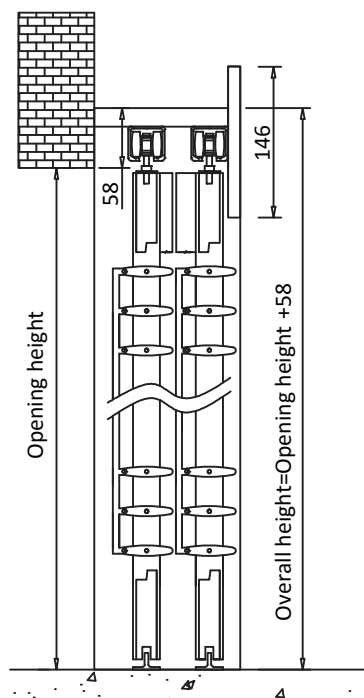


Luxury Begins With Allure

# Slide System

Outside Mount - U Frame - Louvre Open

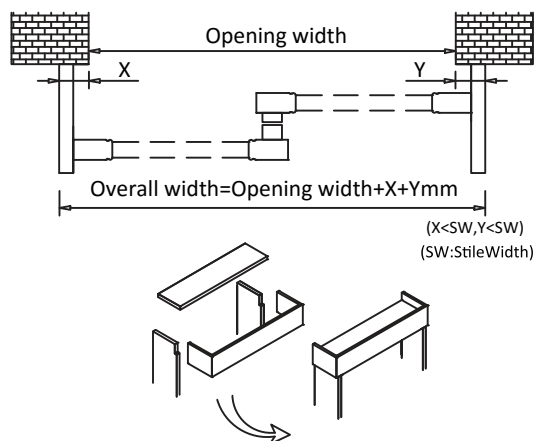
## Side View



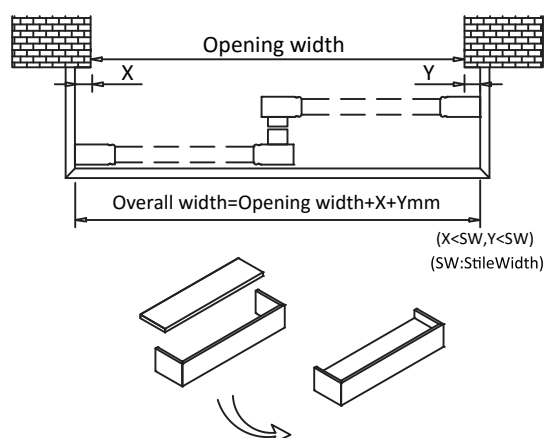
Slide System  
Outside Mount  
Louvre Open

Louvre Size	Standard Frame Depth
63.5mm	175mm
88.9mm	210mm

## Top View with Side Boards

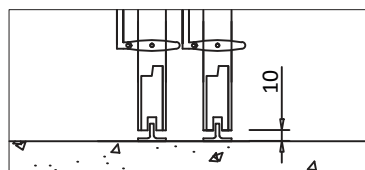


## Top View without Side Boards



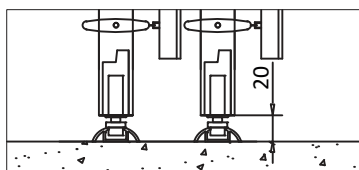
## Side Boards

CODE	U5213C1	U5211C1
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Fixed</b>	Bottom Plastic Guide	Bottom Plastic Guide



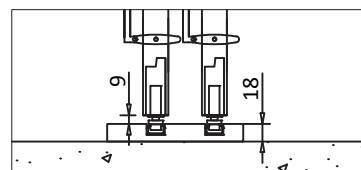
## Bottom Track

CODE	U5213C2	U5211C2
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	N/A	N/A
<b>Bottom Track</b>	Bottom Track	Bottom Track



## Bottom Board

CODE	U5213C3	U5211C3
<b>Side Boards</b>	YES	N/A
<b>Bottom Board</b>	YES (notch)	YES (notch)
<b>Bottom Track</b>	Bottom Track	Bottom Track

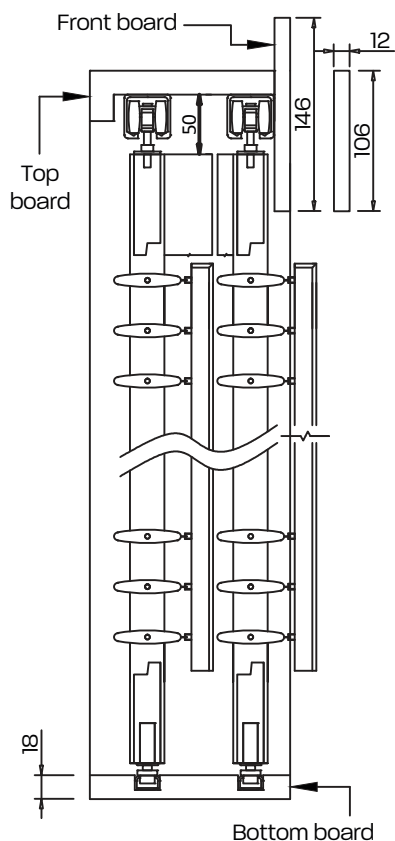


Luxury Begins With Allure

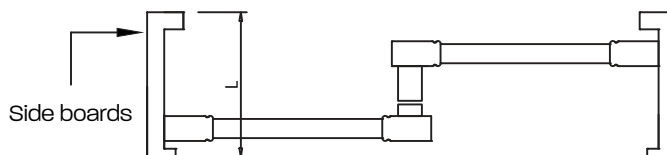
# Slide System

Boards and Light Blocks - I Frame

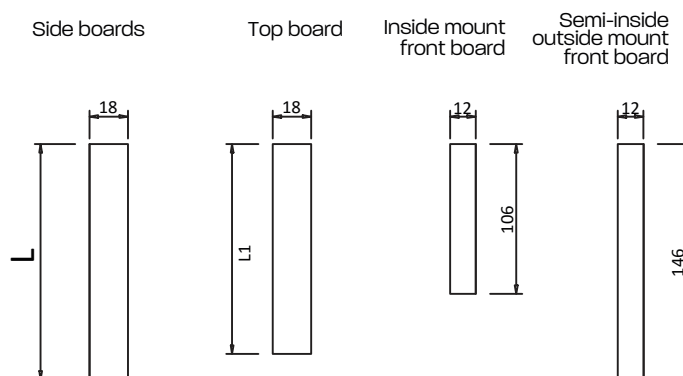
## Side View



## Slide Track System Frames



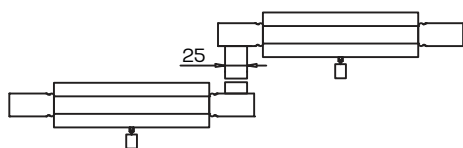
## Board Dimensions



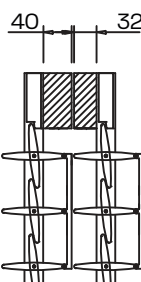
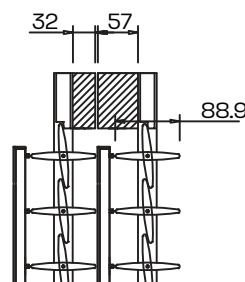
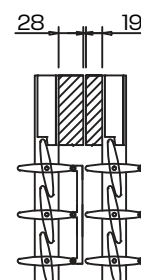
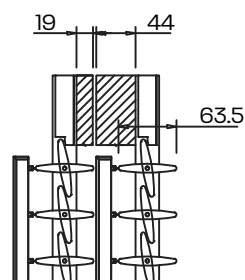
L = The standard depth of frame  
Depth of Top Board L1 = L - 12mm  
For the standard depth with different louvres, please check the frame type table.

## Light Block

The width of light block = 25mm  
The light block can match with 51mm/57mm depth  
Matching with 35mm stile not possible.



Louvre Size	Rod Type	
	Middle Rod	Hidden Rod
<b>63.5mm</b>		
Light Block Width (F)	19mm	28mm
Light Block Width (B)	44mm	19mm
<b>63.5mm</b>		
Light Block Width (F)	32mm	40mm
Light Block Width (B)	57mm	32mm



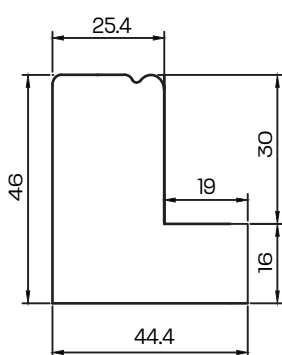
Luxury Begins With Allure

# PVC Componentry

## Cross-Sections

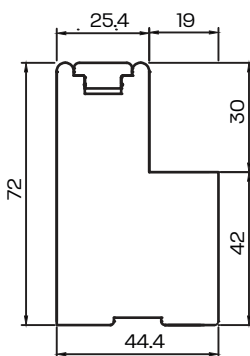
### Frames

**Standard Beaded L-Frame**



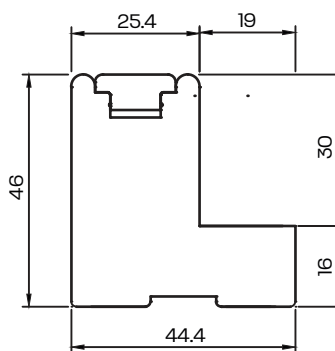
**P4001N**

**Multi L-Frame with Insert**



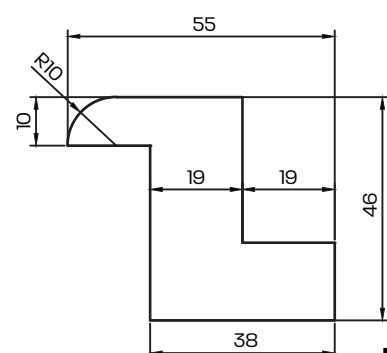
**P4008S**

**Standard L-Frame with Insert**



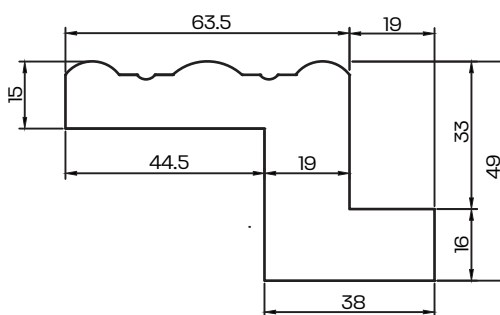
**P4008K**

**Bull Nose Z-Frame**



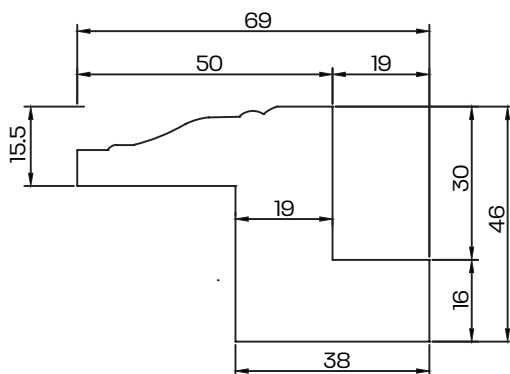
**P4033**

**Crown Z-Frame**



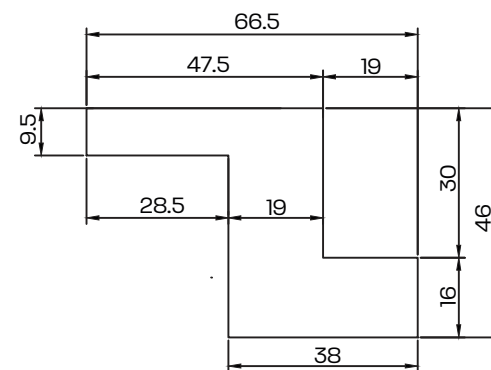
**P4014**

**Tiara Z-Frame**



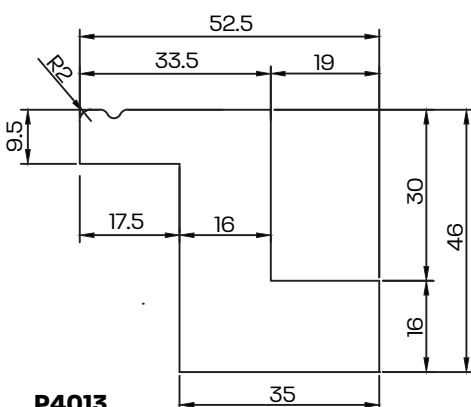
**P4043**

**Plain Z-Frame**



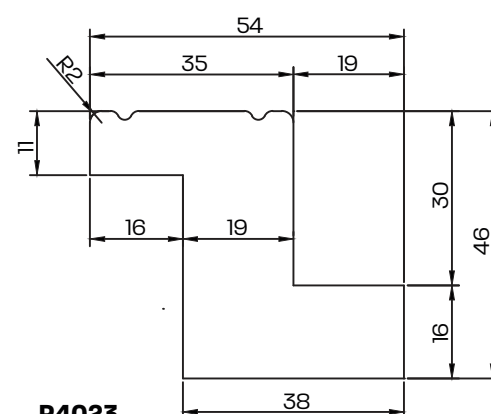
**P4073**

**Beaded Z-Frame**



**P4013**

**Double Beaded Z-Frame**



**P4023**

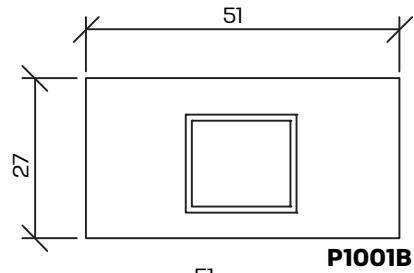
*Luxury Begins With Allure*

# PVC Componentry

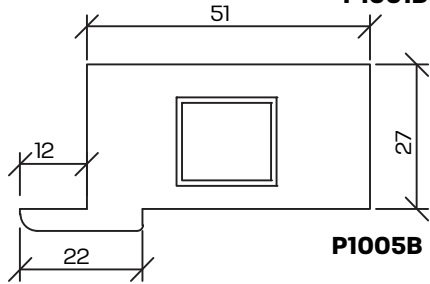
## Cross-Sections

### Stiles

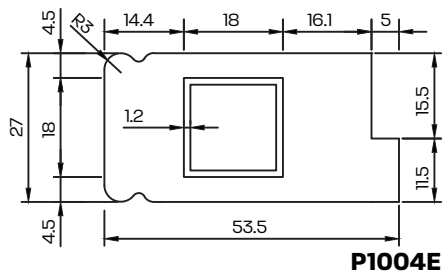
#### Plain Stile



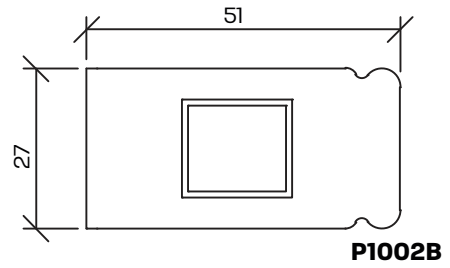
#### Plain D-Mould Stile



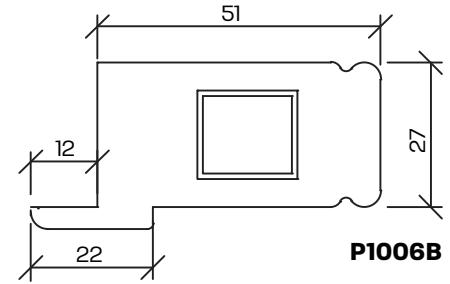
#### Beaded Rebate Stile



#### Beaded Stile

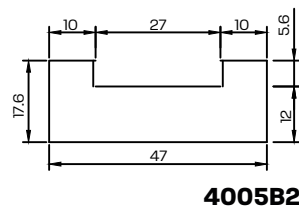


#### Beaded D-Mould Stile

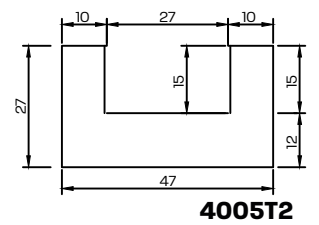


### U Channel

#### Bottom U Channel

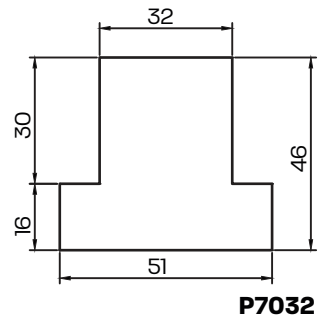


#### Top U Channel

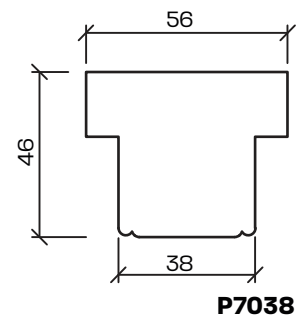


### T Posts

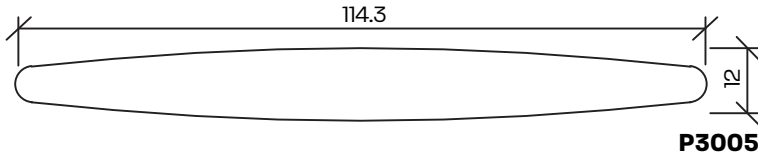
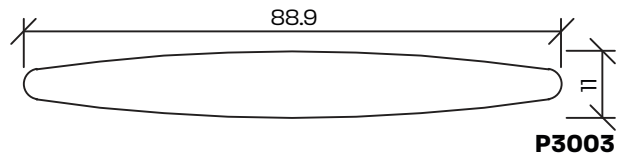
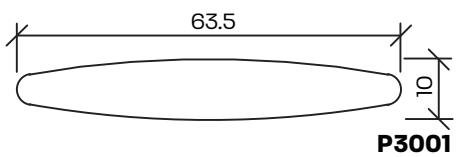
#### Standard T-Post



#### Large T-Post



### Louvres



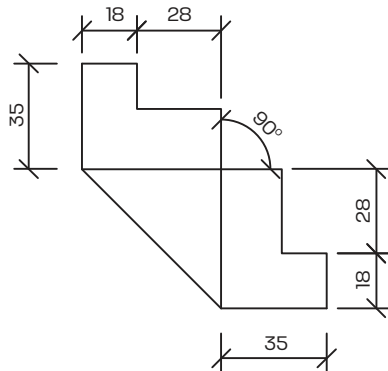
Luxury Begins With Allure



# PVC, Basswood & Wildwood Componentry

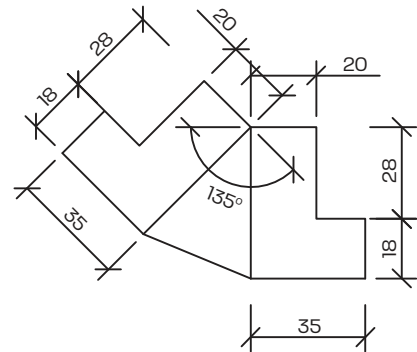
## Cross-Sections

Corner Post 90 Degrees



**7002**

Bay Post 135 Degrees



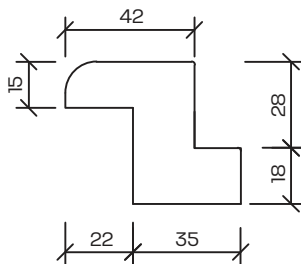
**7003**

# Basswood & Wildwood Componentry

## Cross-Sections

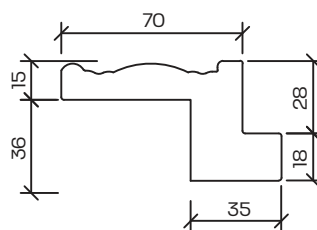
Z-Frames

Bull Nose Z Frame



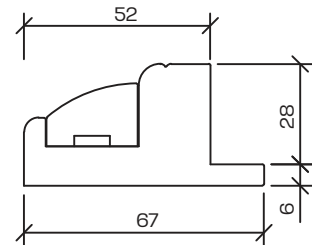
**4003**

Crown Z Frame



**4004**

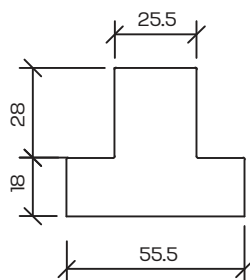
Camber Deco Frame



**4009**

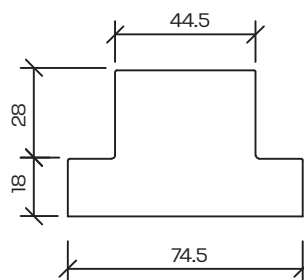
Posts

Standard T Post



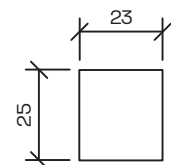
**7001**

Large T Post



**7011**

Light Block



**8003**

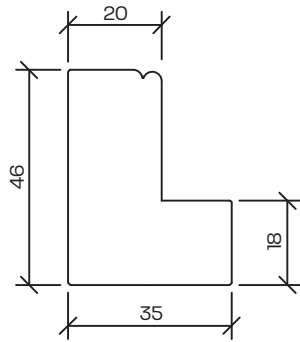
*Luxury Begins With Allure*

# Basswood & Wildwood Componentry

## Cross-Sections

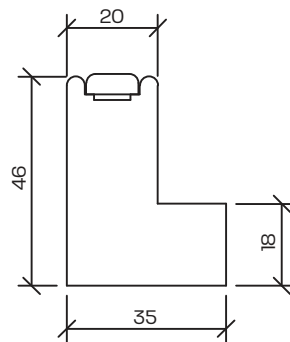
### L-Frames

Standard Beaded L Frame



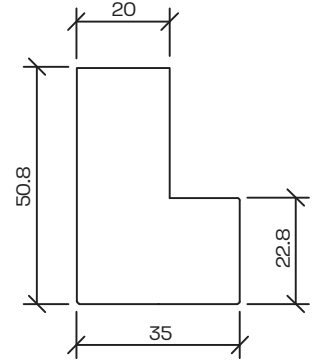
**4001A**

Standard L Frame with Insert



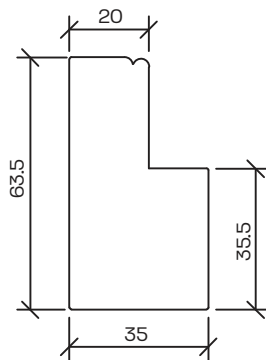
**4008A**

Standard Plain L Frame



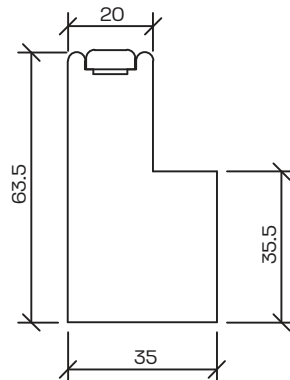
**4007A**

Large Beaded L Frame



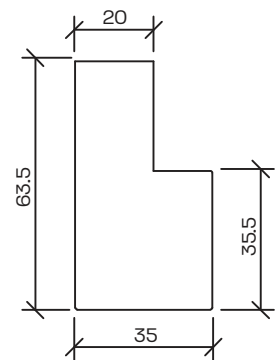
**4001B**

Large L Frame with Insert



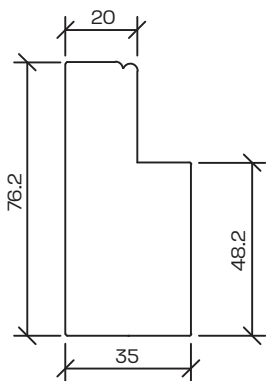
**4008B**

Large Plain L Frame



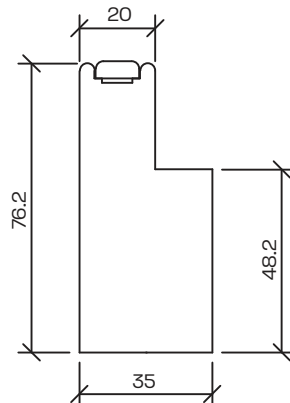
**4007B**

X-Large Beaded L Frame



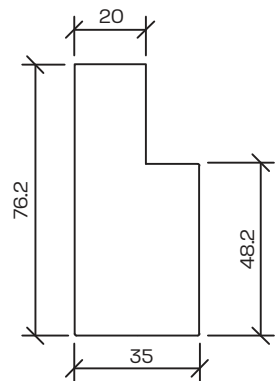
**4001C**

X-Large L Frame with Insert



**4008C**

X-Large Plain L Frame



**4007C**

*Luxury Begins With Allure*

# Basswood & Wildwood Componentry

## Stiles

We divide stiles into three types:

Butt stiles  
Rebated stiled  
D-Mould stiles

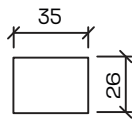
Each type can be made plain or beaded.

The standard stile widths are:

35mm  
51mm  
60mm

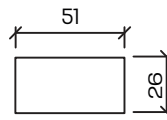
The 35mm stile does not match hidden hinge and special shaped shutters.

**Plain Butt Stile  
Standard**



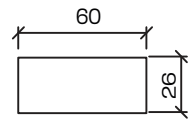
**1001A**

**Plain Butt Stile  
Large**



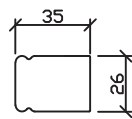
**1001B**

**Plain Butt Stile  
X-Large**



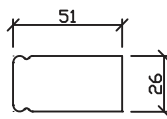
**1001D**

**Beaded Butt Stile  
Standard**



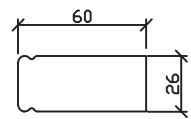
**1002A**

**Beaded Butt Stile  
Large**



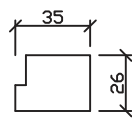
**1002B**

**Beaded Butt Stile  
X-Large**



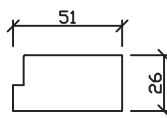
**1002D**

**Plain Rebate Stile  
Standard**



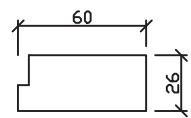
**1003A**

**Plain Rebate Stile  
Large**



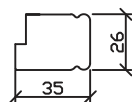
**1003B**

**Plain Rebate Stile  
X-Large**



**1003D**

**Beaded Rebate Stile  
Standard**



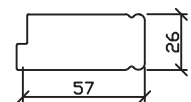
**1004A**

**Beaded Rebate Stile  
Large**



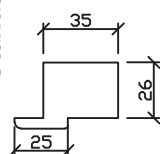
**1004B**

**Beaded Rebate Stile  
X-Large**



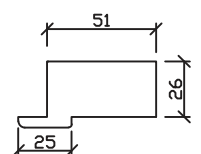
**1004D**

**Plain D-mould Stile  
Standard**



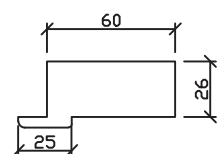
**1005A**

**Plain D-mould Stile  
Large**



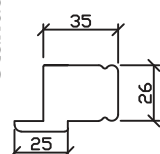
**1005B**

**Plain D-mould Stile  
X-Large**



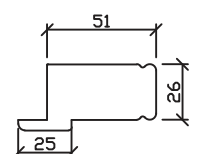
**1005D**

**Beaded D-mould stile  
Standard**



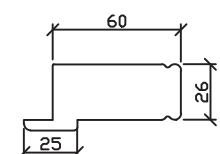
**1006A**

**Beaded D-mould Stile  
Large**



**1006B**

**Beaded D-mould Stile  
X-Large**



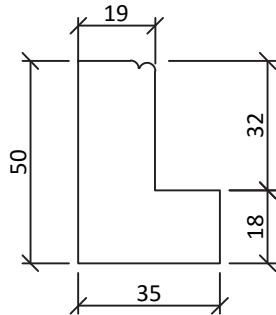
**1006D**

*Luxury Begins With Allure*

# Aluminium Componentry

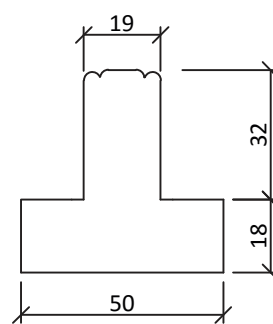
## Cross-Sections

Standard Beaded L-Frame



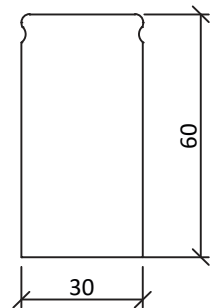
**A4001A**

T Post



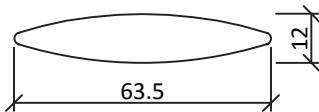
**A7001**

Standard Beaded Stile



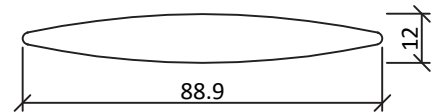
**A1002B**

2.5" Louvre



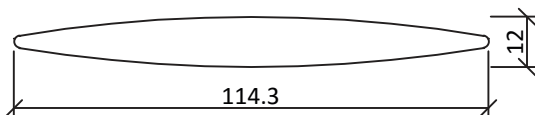
**A3001**

3.5" Louvre



**A3003**

4.5" Louvre



**A3005**

*Luxury Begins With Allure*

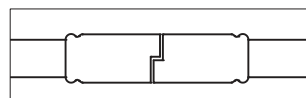
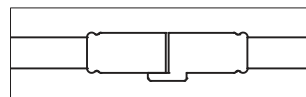
# Special Notes

## *Stiles, Frames and Rails*

The following notes are an ordering guide to ensure you will be provided with warranted shutters.

### Stiles

1. The standard positioning for a D-mould is on the right hand panel.
2. If 1005B plain D-mould stile has been chosen, 1001B plain stile will be matched for other panels
3. If 1006B beaded D-mould stile has been chosen, 1002B beaded stile will be matched for other panels.
4. Rebate stiles cannot be matched with a hidden hinge. Only rebate hinges can be matched with rebate stiles.
5. A rebate stile cannot be used for a single panel.
6. As standard, the rebate stile of the right hand panel closes onto the left hand panel. Please note when ordering if you want this reversed.



### Frame

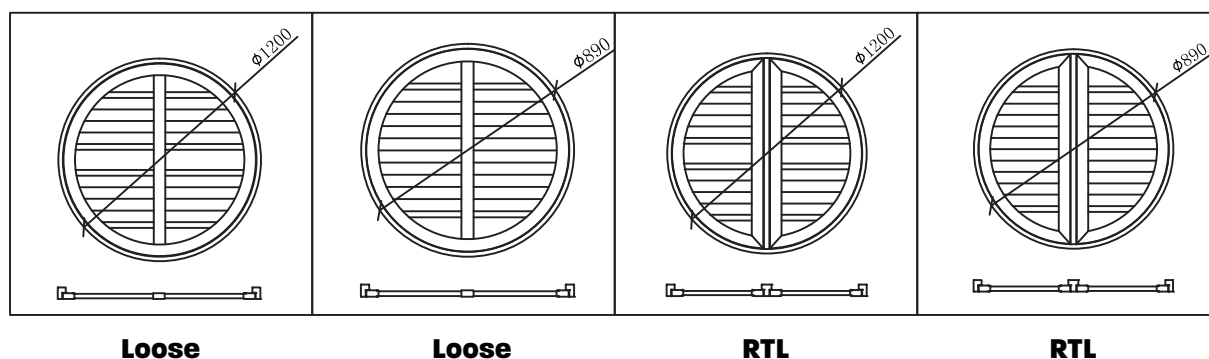
1. Hidden hinges are not compatible with basswood crown Z 4004 frames.
2. Basswood Camber Deco 4009 frame can only be used for outside mounting.
3. All Z-Frames are inside mount only.

### Rails - Top, Middle and Bottom

1. When there are two or more divider rails, and if one of them needs to be adjusted, it is standard to keep divider rail 1 unchanged and automatically move the divider rail 20mm up or down automatically.
2. When it is a combination styled shutter with a mid-rail, if the height of the solid panel and rail cannot be satisfied at the same time, we will move the divider 20mm up or down.
3. If the divider height cannot be changed, please note when ordering that the divider height is "critical". Otherwise the divider may be moved up or down 15mm as necessary.
4. The top and bottom rail sizes cannot be designated at the same time.
5. The minimum sizes of the top and bottom rails are both 82.5mm. Normally the top rail is shorter than the bottom rail. Occasionally the top rail can be bigger than the bottom rail but within 15mm.

### Special Shaped Shutters

1. When the diameter of the circle is over 890mm, a single T-post should be added to assure stability of the structure.
2. When the diameter of the circle is over 1200mm, it is also standard to include a divider rail in the middle to assure stability of the structure.



*Luxury Begins With Allure*

# Special Notes

*Options and Restrictions*

Material	Basswood	PVC	Wild Wood *	Concealed Tilt Rod	Aluminium
<b>Painted Series</b>	12 Colours	12 Colours	5 Colours		4 Colours
<b>Stained Series</b>	11 Stains	None	6 Stains		4 Stains
<b>Customized Colours</b>	Yes	Yes	Yes	Yes	Yes
<b>Louvre Type</b>	63.5mm	63.5mm	63.5mm	63.5mm	63.5mm
	81.2mm Flat				
	88.9mm	88.9mm	88.9mm	88.9mm	88.9mm
	114.3mm	114.3mm			114.3mm
<b>Min. Single Panel Width</b>	200mm	250mm	200mm	200mm	200mm
<b>Max. Single Panel Width</b>	914mm	63.5: 750mm 88.9/114.3: 914mm	63.5: 750mm 88.9: 790mm	63.5: 600mm 88.9: 700mm	1500mm
<b>Max. Multi Panel Width</b>	550mm	500mm	550mm	550mm	550mm
<b>Max. Single Panel Height</b>	3,000mm	2,700mm	3,000mm	3,000mm	3,000mm
<b>Min. Single Panel Height</b>	250mm	300mm	250mm	250mm	400mm
<b>Max. Measurement of Divider Rail 1</b>	1,800mm	1,800mm	1,800mm	1,800mm	1,500mm
<b>Max. Measurement of Divider Rail 2</b>	2,700mm	2,400mm	2,700mm	2,700mm	
<b>Solid Panel</b>	Yes	Yes	Yes	Yes	No
<b>Special Shaped Shutters</b>	Yes	Yes	Yes	No	No
<b>T-Post / Bay Post</b>	Yes	Yes	Yes	Yes	No
<b>Rebate Stile</b>	Yes	Yes	Yes	Yes	No
<b>Frame and Posts Build Outs</b>	Yes	Yes	Yes	Yes	No
<b>Middle / Offset Rod</b>	Yes	Yes	No		No
<b>Hidden Rod</b>	Yes	Yes	No		Yes
<b>Hidden Hinge</b>	Yes	No	Yes	Yes	No
<b>Track System Available</b>	Yes	Yes	Yes	Yes	Yes

\* WILD WOOD will only be produced with a concealed tilt rod

*Luxury Begins With Allure*

# Special Notes

*Colour Options*

BASSWOOD RANGE		PVC RANGE	WILD WOOD RANGE		ALUMINIUM RANGE	
Basswood Standard Paint	Basswood Standard Stain	PVC Standard Paint	Wild Wood Standard Paint	Wild Wood Standard Stain	Aluminium Standard Paint	Aluminium Standard Stain
WHITE ( B601 )	AUTUMN MAPLE ( B803 )	WHITE ( B601 )	WHITE ( B601 )	CHESTNUT ( B808 )	WHITE ( A100 )	BLACK WALNUT ( A200 )
VANILLA ( B603 )	FRENCH OAK ( B806 )	VANILLA ( B603 )	VANILLA ( B603 )	PAPRIKA ( B815 )	IVORY WHITE ( A103 )	TEAK WOOD ( A201 )
CAMEO ( B604 )	DARK MAPLE ( B809 )	CAMEO ( B604 )	WINTER WHITE ( B630 )	RED MAHOGANY ( B816 )	BLACK ( A107 )	TEAKWOOD-BROWN ( A202 )
BRIGHT WHITE ( B605 )	AUBURN ( B810 )	BRIGHT WHITE ( B605 )	STONE ( B631 )	OLD TEAK ( B817 )	SILVERY ( A108 )	CEDAR WOOD ( 203 )
CLASSIC BLACK ( B610 )	BRIGHT CHERRY ( B811 )	CLASSIC BLACK ( B610 )	MISTRAL ( B632 )	COFFEE BEAN ( B819 )		
WINTER WHITE ( B630 )	NEW EBONY ( B814 )	WINTER WHITE ( B630 )		HAMPTONS ( B880 )		
STONE ( B631 )	PAPRIKA ( B815 )	STONE ( B631 )				
MISTRAL ( B632 )	RED MAHOGANY ( B816 )	MISTRAL ( B632 )				
LILY WHITE ( B635 )	OLD TEAK ( B817 )	LILY WHITE ( B635 )				
WINTER WHITE ( B630 )	COFFEE BEAN ( B819 )	SILK WHITE ( B636 )				
HOG BRISTLE 1/4 ( 105 )	BLACK WALNUT ( B820 )	HOG BRISTLE 1/4 ( 105 )				
HOG BRISTLE ( 106 )		HOG BRISTLE ( 106 )				

*Luxury Begins With Allure*